

CATSKILL

C R A F T S M E N , I N C .

Assembly Instructions Model 15213

Recycling/Trash Island



GENERAL:

1. You have purchased model 15213.
2. Should you need assistance or need to replace a damaged or missing part simply give us a call M-F at 607-652-7321 from 7:30 am - 4:30 pm EST and we'll send you the prepaid part via UPS usually that same day! You may also email us info@catskillcraftsmen.com.
3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is easy if you read and follow the instructions step by step. See our website for assembly tips and videos: www.catskillcraftsmen.com
4. The only tools needed are a hammer and a screwdriver. A power screwdriver is recommended. Where possible we have packaged some of the screws in separate labeled packages. A friend is recommended to assist with the assembly. Some parts are large and awkward to hold in place.
5. Glides are sometimes pre-packed with screws. These are not used.
6. Instructions (left/right, top/bottom) are given as you face an assembled unit.

Parts List Model 15213



Back Panel (1)
P/N BP-15213

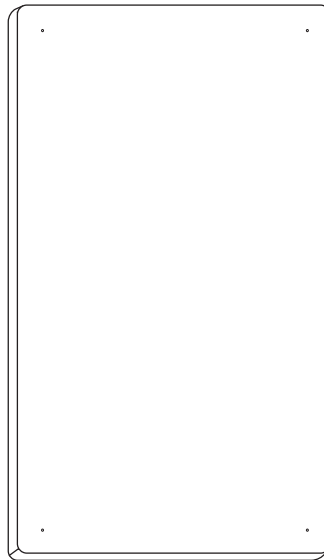
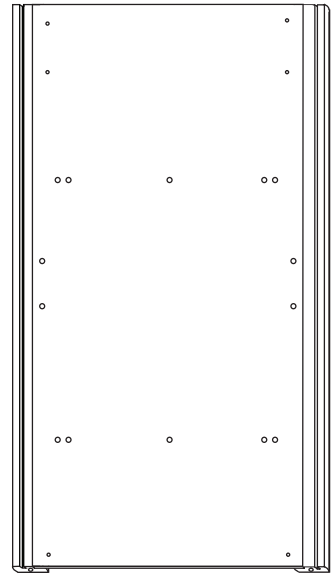


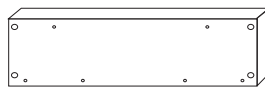
Table Top (1)
P/N TT-15213



Side Panels (2)
P/N SPL-15213



Drawer Bottom
P/N DBOT15213T



Glide Support (2)
P/N GLDSUP-15213



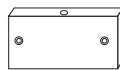
Drawer Front (1)
P/N DF-15213



Drawer Back (1)
P/N DBK-15213



Cabinet Bottom
P/N CBOT15213



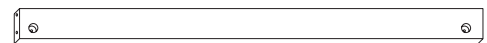
Caster Block (1)
P/N BLK-15213



Right Drawer Side (1)
P/N DS-15213R



Left Drawer Side (1)
P/N DS-15213L



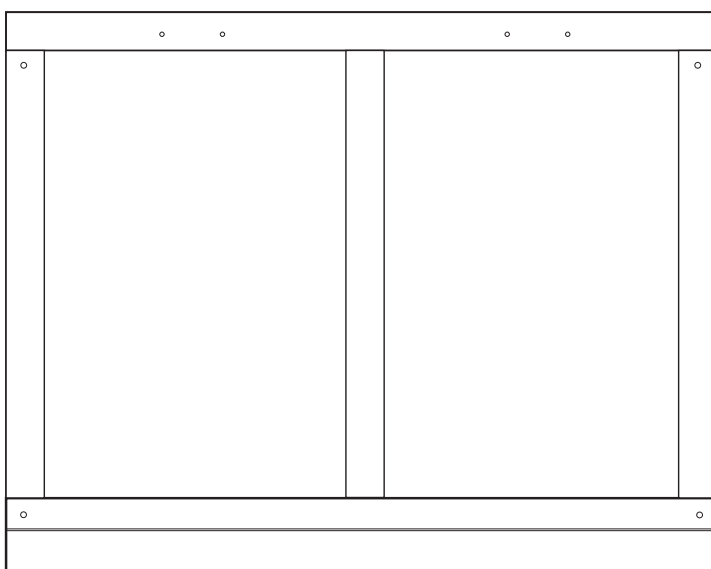
Top Brace (1)
P/N: B - 15213



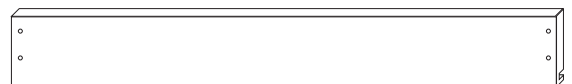
Pull Out Panel Right Side (2)
P/N PNL-S-15213R



Pull Out Panel Left Side (2)
P/N PNL-S-15213L



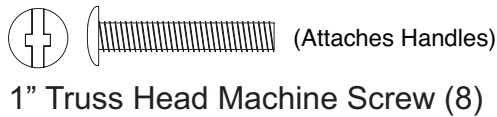
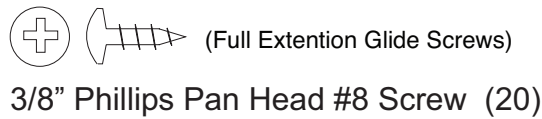
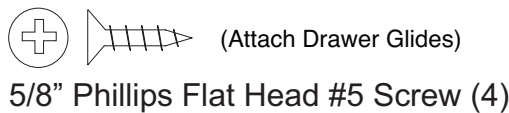
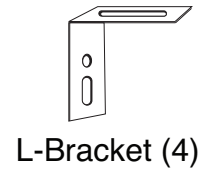
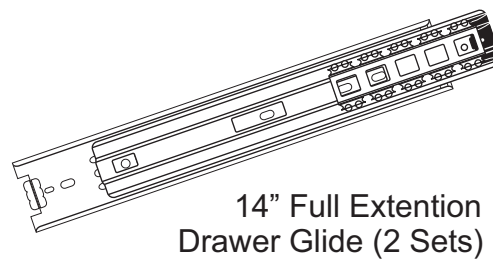
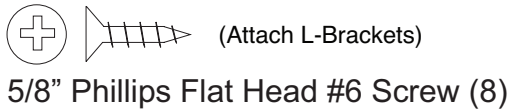
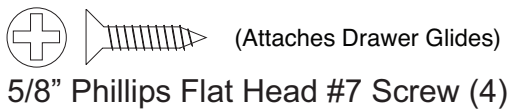
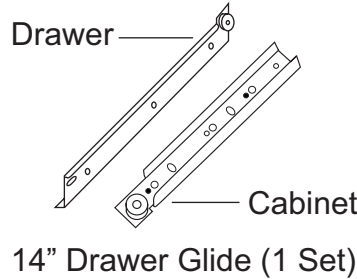
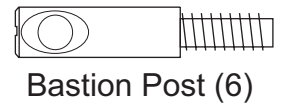
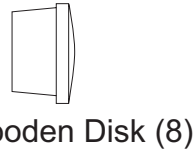
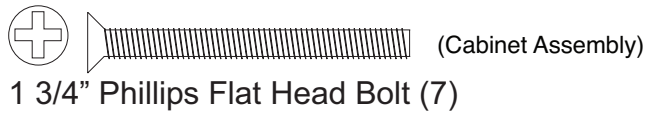
Front Panel (1)
P/N FPNL-15213



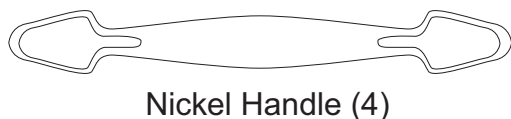
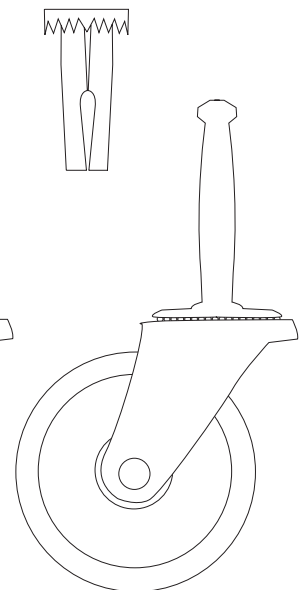
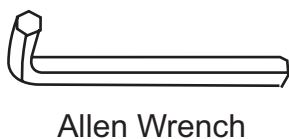
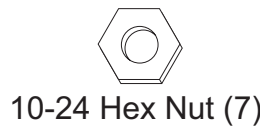
Pull Out Panel Back (2)
P/N PNL-DBK-15213

Hardware List Model 15213

To ease assembly, sort and count the hardware before getting started.



Caster Socket (5)



STEP 1

A. Attach a Glide Support Stick to the top of each Side Panel using 1 1/4" #8 screws. The countersunk holes (reamed out) in the stick are positioned as in illustration below so that the glide holes are toward the lower edge. Sticks should be flush with top of panel.

B. Attach the cabinet glide of the Drawer Glides to the Glide Support Stick using 5/8" #7 flat head screws. The glides look almost alike however, the right glide (as you face the cart) has a rolled lip at the top of the glide that keeps the drawer glide wheel in place. The wheel on the glide goes toward the front of the cart, determining your left and right sides. Line up the holes in the glides so that the end with the wheel comes flush with the front edge of the Glide Support Stick. Only 2 pilot holes are used in the glide support sticks.

C. Attach the "L" brackets to the top of the glide supports using 5/8" #6 screws. Use the hole rather than the slot. The slot will be used to attach the table top. The "L" brackets should be flush with the top of the glide support sticks.

Note: Cabinet drawer glides usually have an imprint "CL" or "CR" inside near the wheel. CR=Right / CL=Left

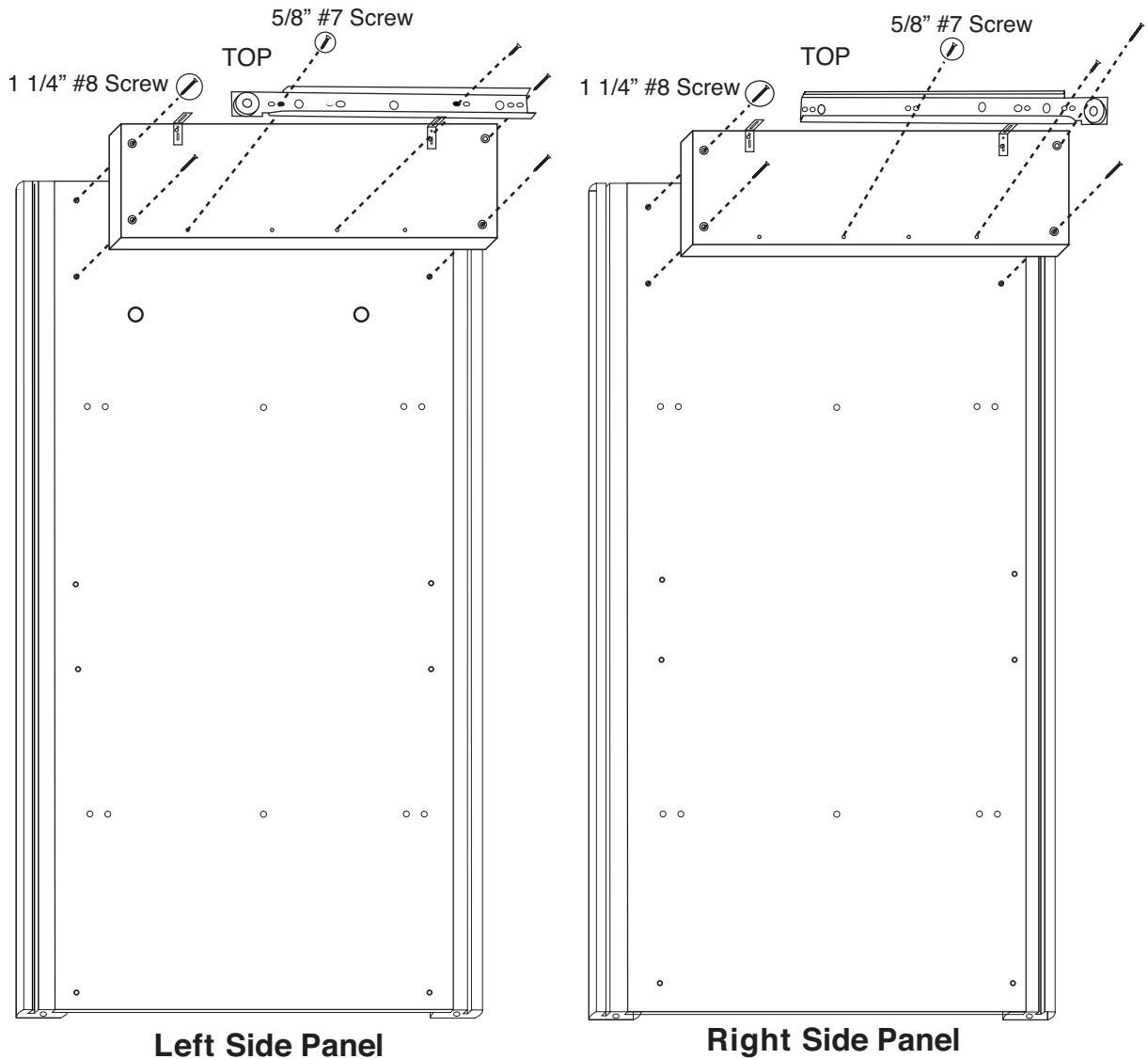
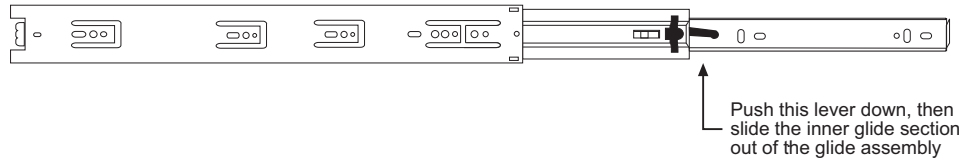


Illustration 1

STEP 2

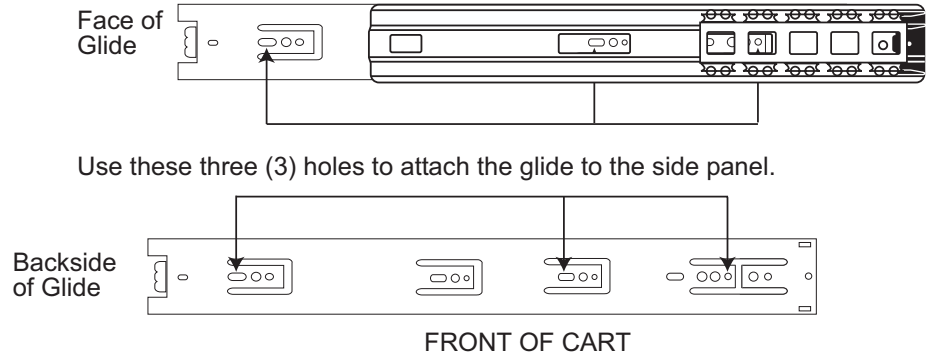
Attach Glides to Side Panels

1. Remove the drawer side section of the glide by pushing the black lever down and sliding the steel inner glide section all the way out of the glide assembly. Set this inner section aside as it will be used later on the lower drawer sides.



2. Next, identify the holes to be used for attaching each glide to the side panel. Attach glides using 3/8" #8 pan head screws.

Use these three (3) holes to attach the glide to the side panel.



Note: Glides extend in same direction as wheel in upper glide.

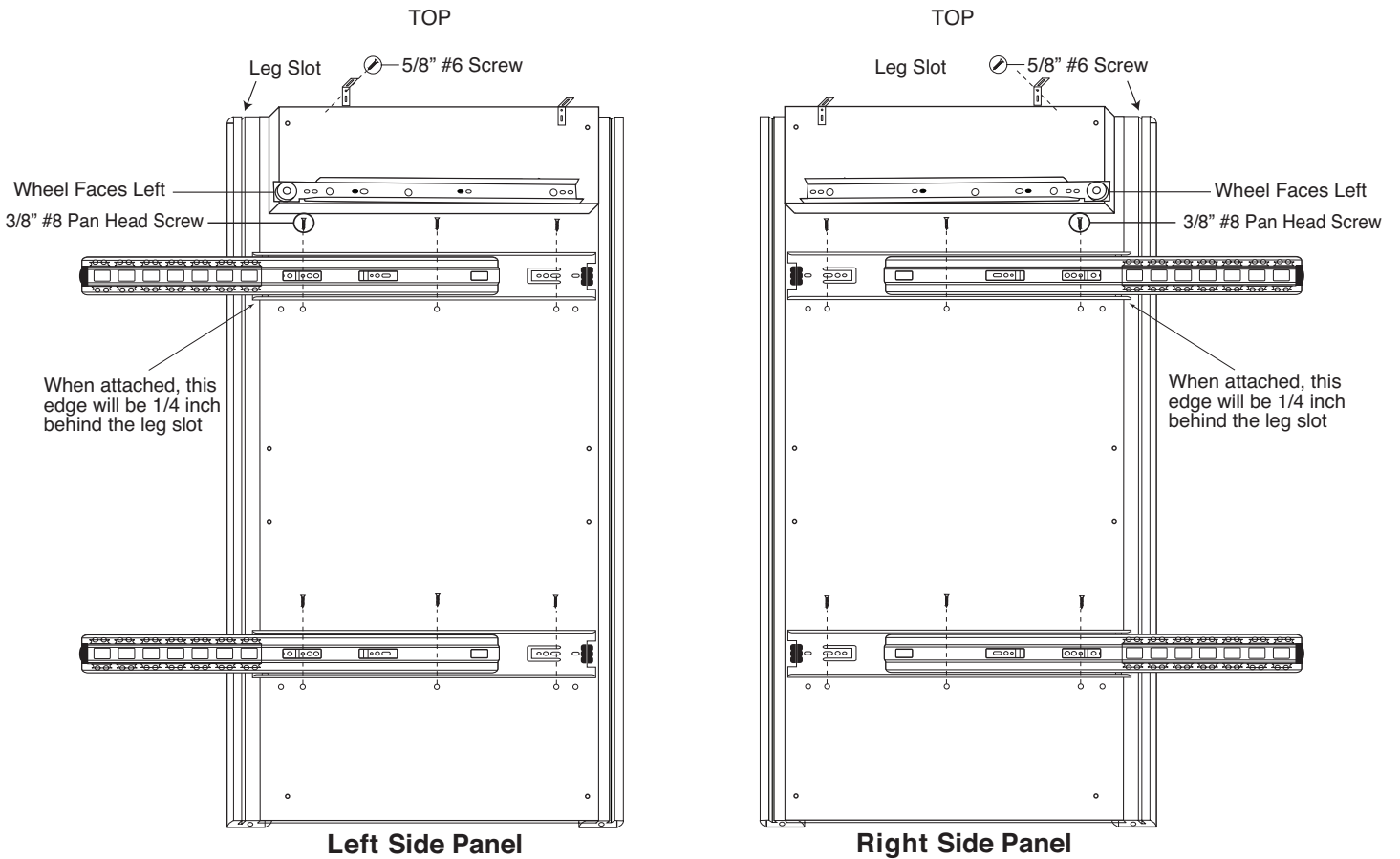


Illustration 2

PLEASE NOTE - Some pieces are interchangeable with other units we manufacture, and thus some pilot holes may not be used. It is important to note the proper holes required for assembly in each step.

TIPS ON HOW THE BASTION FASTENING SYSTEM WORKS

1. The Bastion fastening system consists of a steel post (threaded on one end with a hole through the shaft on the other end); a Barrel Nut (cylindrical barrel-shaped with threaded open end & holes through the sides); and a Set Screw (Phillips slot on one end, pointed on the other)

2. To attach Posts: A) Dip threads of Post in vegetable oil. B) Align threaded end of Post with hole in wood, tap on slotted end with hard hammer until threads enter, then tighten down using a flat head screw driver or the provided allen wrench (See the Illus. Bas. 3 for alternate seating methods). **DO NOT TRY TO HAMMER THE POST ALL THE WAY IN AS IT WILL STRIP THE POST HOLE.** C) When solid shaft of Post hits wood, back out approximately 1/2 turn until the hole in the posts is properly aligned as per step by step directions. For example: the holes in the posts on the inside of the drawer front will be parallel with the long length of the drawer front when properly seated.

3. A) Place a Barrel Nut into the nut access hole, so that the threads in the nut face out. The small notches on either side of the nut opening, indicate the location of the holes through the sides of the nut. B) Insert the posts through the end of the braces (or drawer sides); through the holes in the sides of the nut. When properly aligned, you will see the hole in the post inside the barrel nut. Post hole should be slightly off-center toward the wood.

4. Insert the Set Screw into the threaded end of the nut and tighten down. The tip of the Set Screw will seek the center of the hole in the Post as it is tightened down, forcing the Nut toward the main shaft of the Post. This is what tightens the wooden parts together. Set screws should thread easily – **DON'T CROSS THREAD!** If Set Screw doesn't thread easily, check position of the hole in Post.

5. If the wooden parts are not tight against each other, the Post needs to be screwed a half turn at a time until wood joints are tight.

Illustration Bas. 1

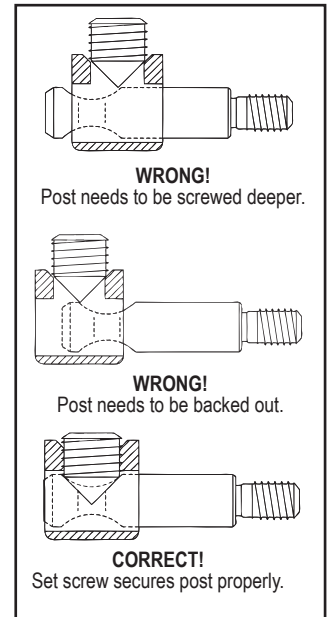
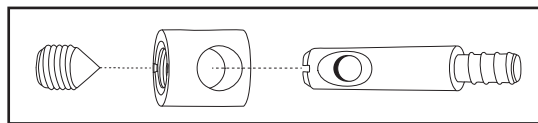
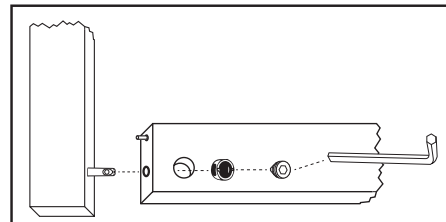


Illustration Bas. 2



Step 2



Allen Wrench Provided

Step 1

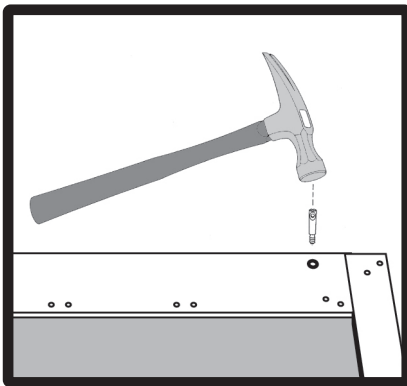
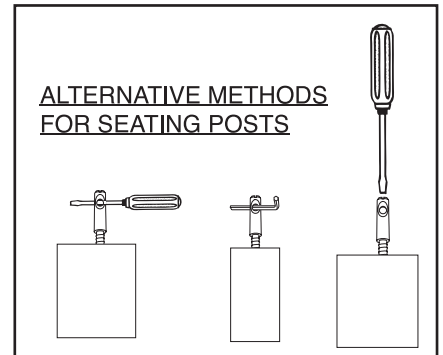


Illustration Bas. 3



See video on our website!

If you have any questions regarding assembly or missing or damage parts, call our customer support number:

607-652-7321 or 888-732-7321.

Customer Support Hours are 8am-5pm Mon. - Fri. Eastern Time zone.

STEP 3

A. Attach the Top Drawer Back to the Drawer Sides with four 1 1/4" #8 screws. There are left and right sides. Make sure the slots that run the length of the Sides are aligned with the slot in the Drawer Back to accept the Drawer Bottom.

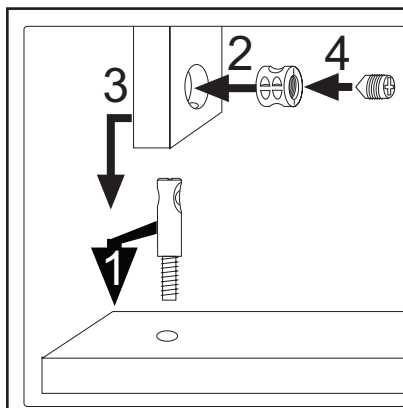
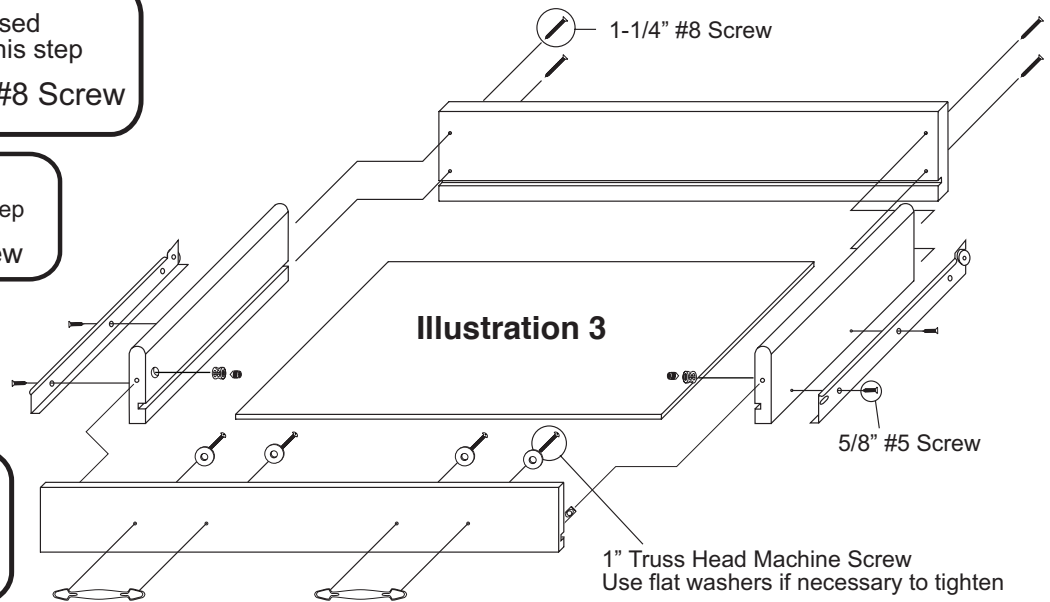
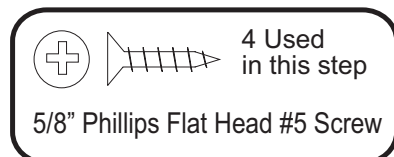
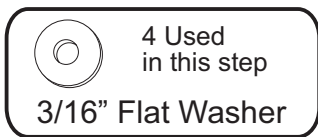
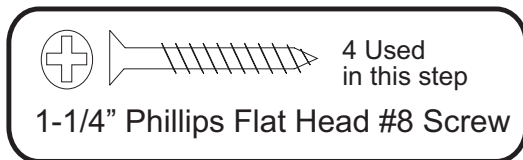
B. Slide in Drawer Bottom, best side up, to inside of drawer.

C. Take the 2 bastion posts, align the threaded end of the posts with the post holes located near the ends of the inside of the Drawer Front. Tighten posts down until the solid shaft of the posts hits the wood. Back post out one full turn until the hole/screwdriver slot in end of post is parallel and in direct line with the long edges of the Drawer Front.

D. Insert the barrel nuts into the nut access holes on the inside of the Drawer Sides with the threaded ends of the nuts facing out. Take the Drawer Front and carefully insert the posts into the ends of the Drawer Sides, through the sides of the nuts until seated. Push nut snug up against the wood in the nut access hole toward the inside of Drawer Front. Hole should be slightly off-center toward the Drawer Front. Insert the set screw and tighten down. The ends of the sides should be tight against the inside Drawer Front.

E. Attach the drawer handles with 1" Truss head machine screws.

F. Attach the drawer glides (left and right) to the Drawer Sides using two 5/8" #5 screws per side (packaged separately). Wheels go toward Drawer Back and are up. The end with no wheels should touch the Drawer Front.



BASTION ASSEMBLY INSTRUCTIONS

**DO NOT USE POWER SCREW DRIVER FOR THIS STEP.
USE HAND SCREW DRIVER ONLY.**

1. Screw Bastion post into drawer front. Screw until all threads are hidden, then back out a full turn such that the hole in the post will face left to right.
2. Place the barrel nut into the side brace hole.
3. Slide the side brace onto the post such that the post also slides into the barrel nut.
4. Screw the set screw into place, tightening such that the side brace and drawer front pull together tightly.

STEP 4

- A. Insert the Bastion posts into the four pilot holes and align so that the hole is perpendicular to the side of the panel.
- B. Attach The Top and bottom Side Braces using a Barrel nut and set screw.
- C. Attach the Caster Block using two 1 1/2 inch Phillips Flat Head #8 Screws.
- D. Attach the Handles using 1" Truss Head Machine Screws. If the handles do not fit snug, insert a washer.

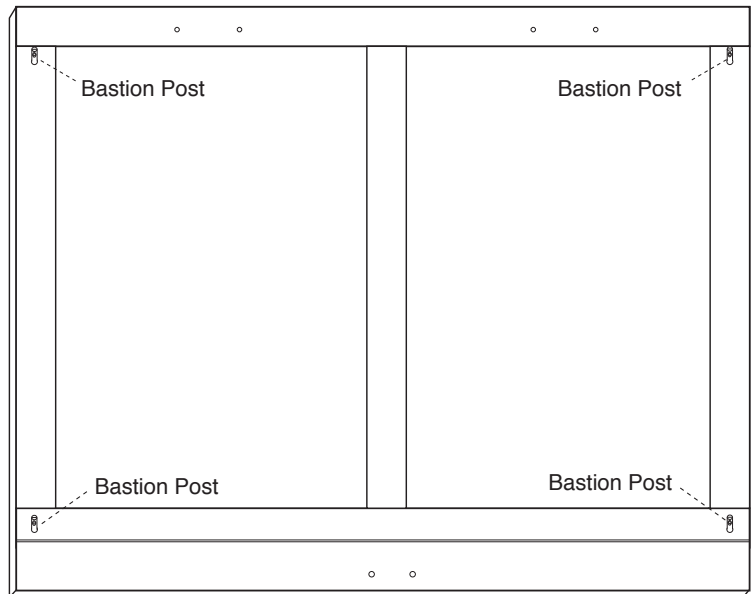
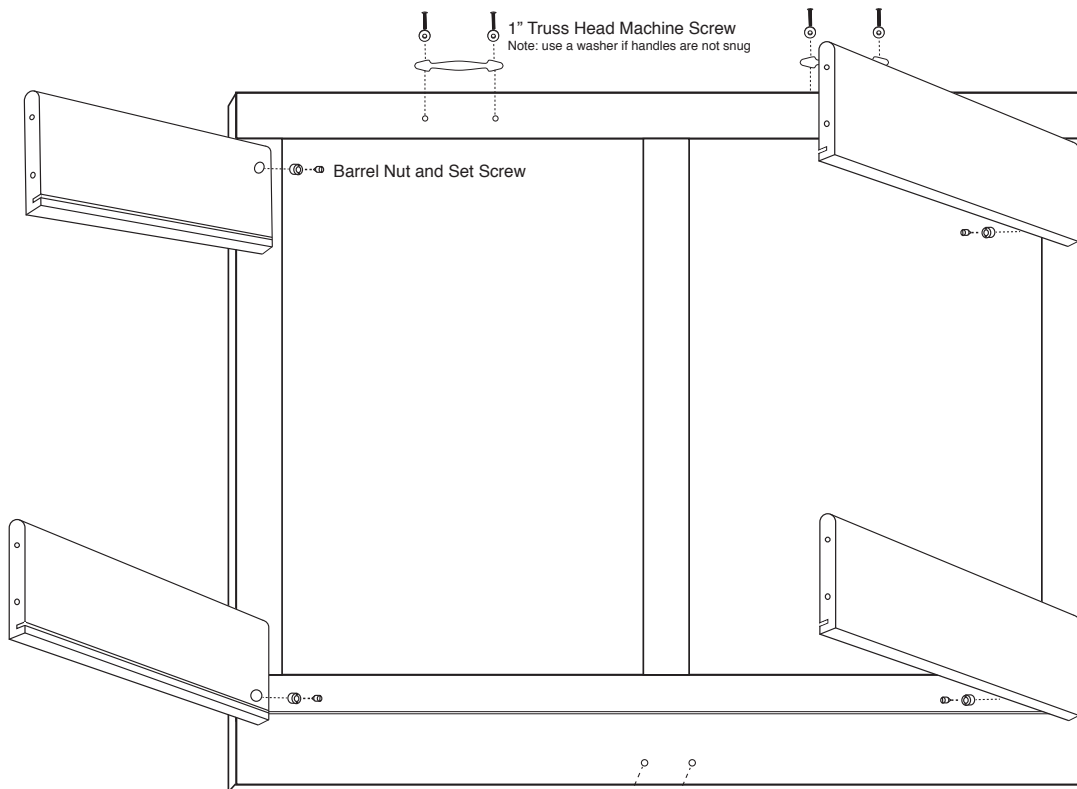
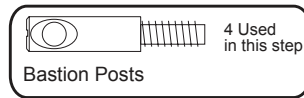


Illustration 4A



1 1/2" Phillips Flat Head #8

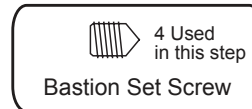
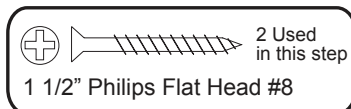
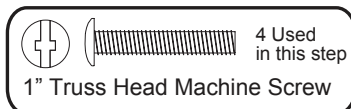


Illustration 4B

STEP 5

A. Insert the bottom shelf into the slots on the bottom side braces.

B. Attach the Upper and lower back using 1 1/4" Phillips Flat Head #8 Screws.

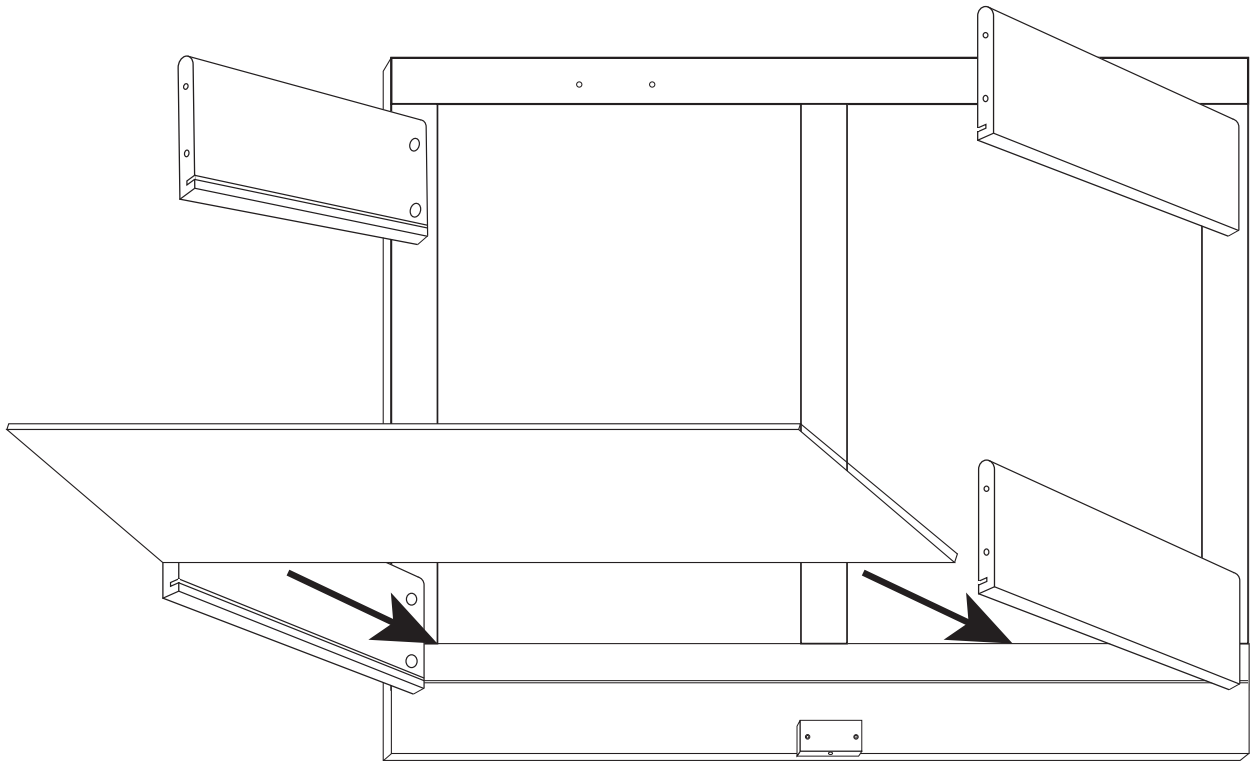


Illustration 5A

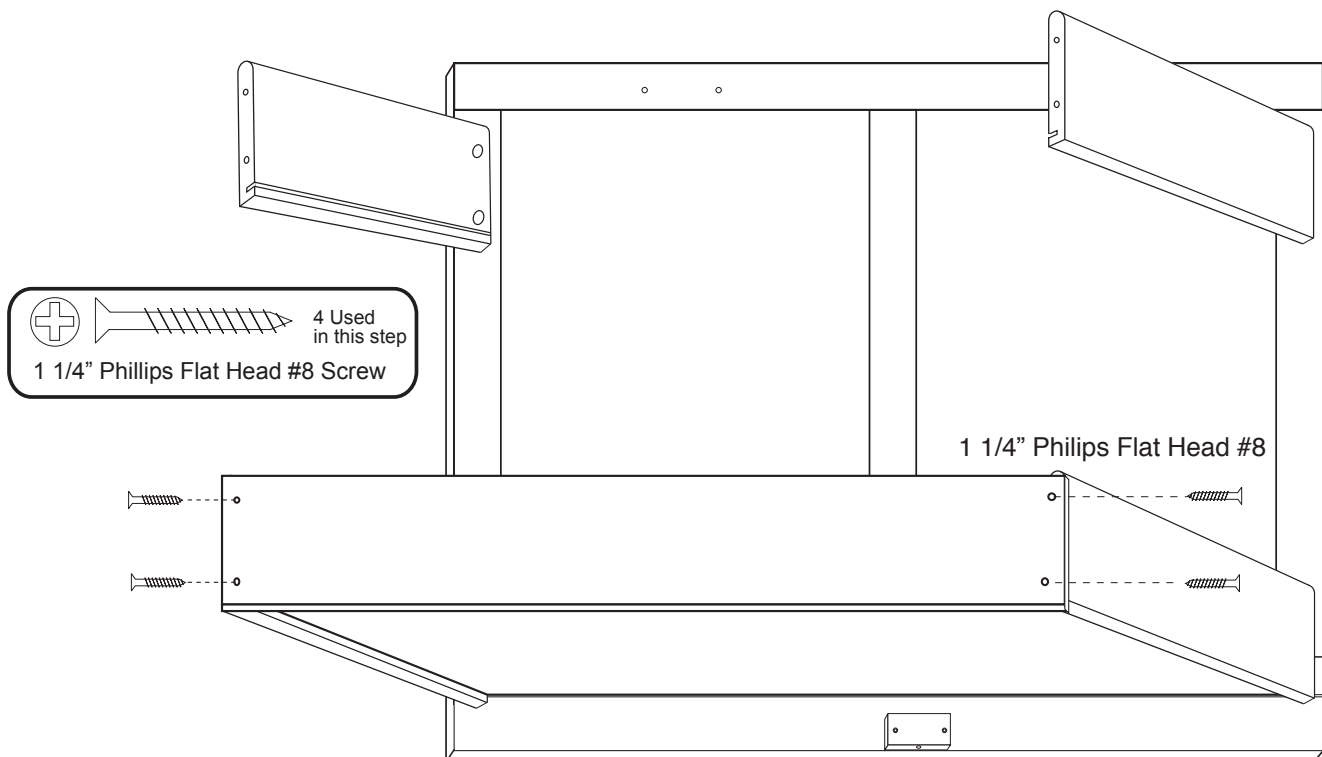
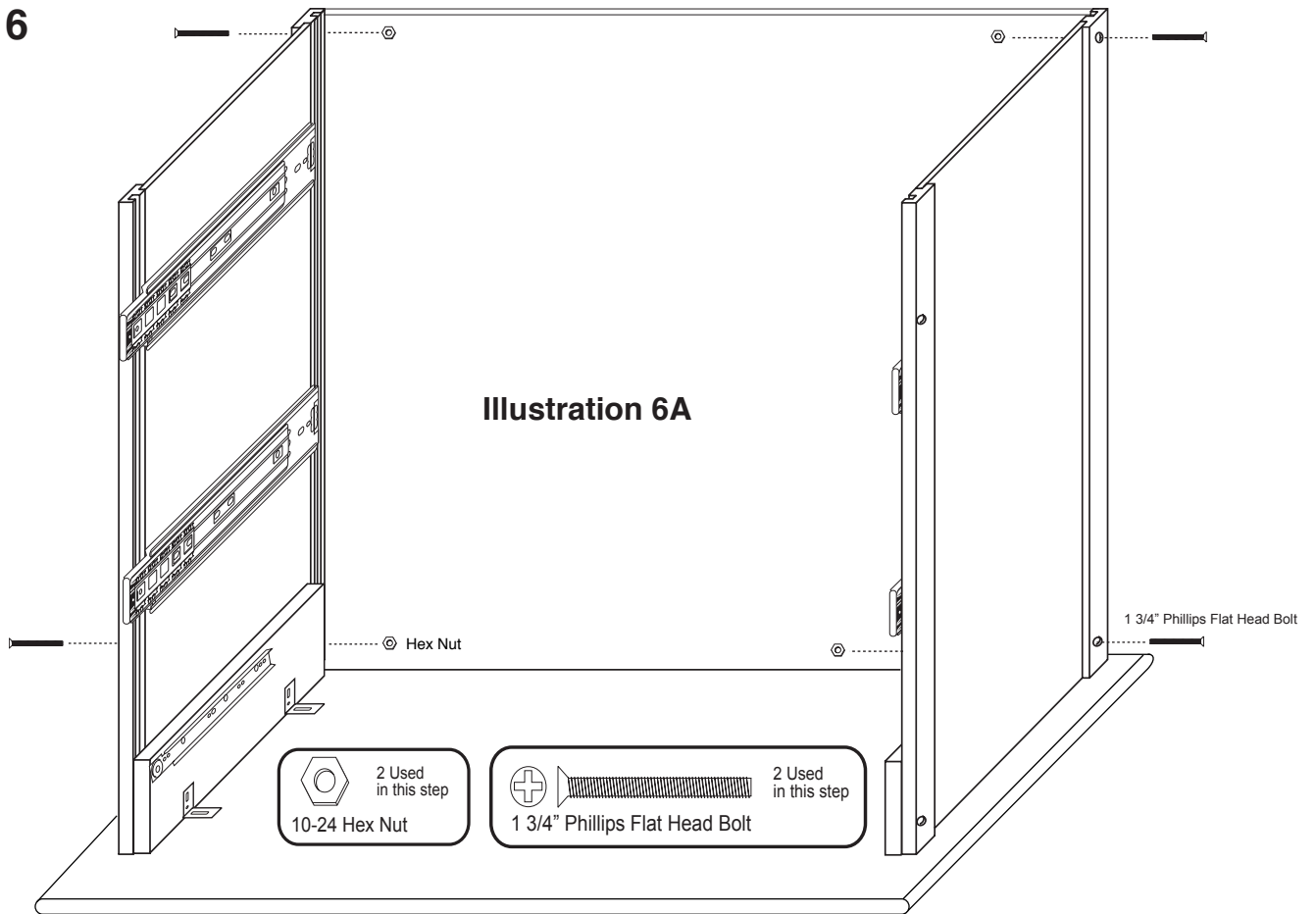


Illustration 5B

STEP 6



A. Invert the unit and attach the side panels to the back panel using 1 3/4" Phillips Flat Head Bolts and hex nuts. Make sure the glides slide out to the front of the cart before securing.

B. Line the L Brackets up with the pilot holes on the underside of the tabletop and secure using 5/8" Phillips Flat Head #6 screws

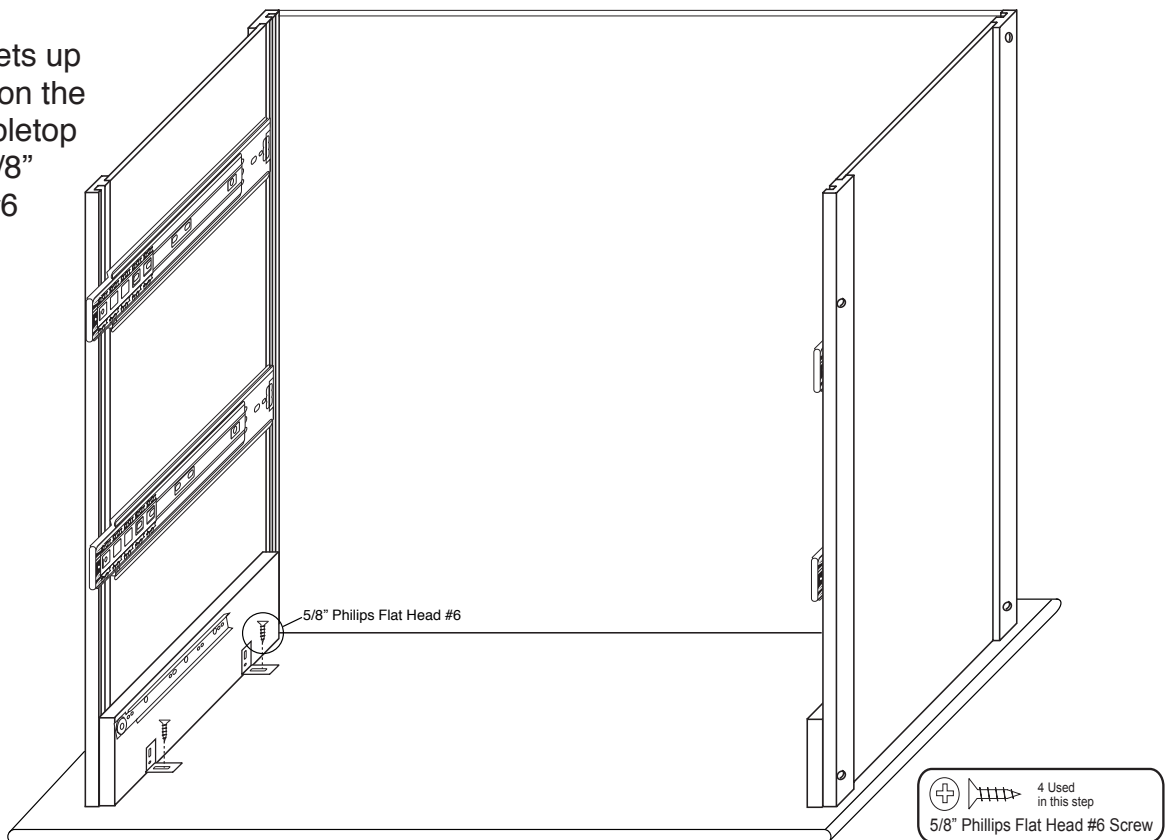


Illustration 6B

STEP 7

A. Tap one 3/4 inch steel pin into each end of the top front brace until seated. About 3/8" will stick out when seated. It is ok for pin to be loose.

B. Slide the pins into the slots on the legs and align with the bolt holes. (the pilot holes on the bottom of brace should be facing the bottom of the cart although they are not used.) Secure each end with a 1 3/4" Phillips Flat Head Bolt and Nut.

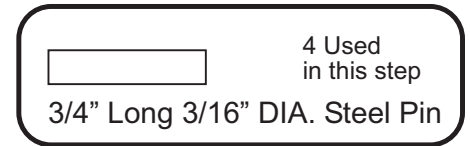
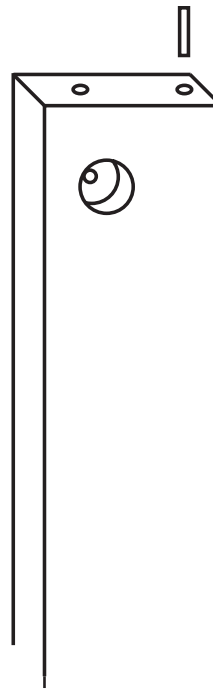


Illustration 7A

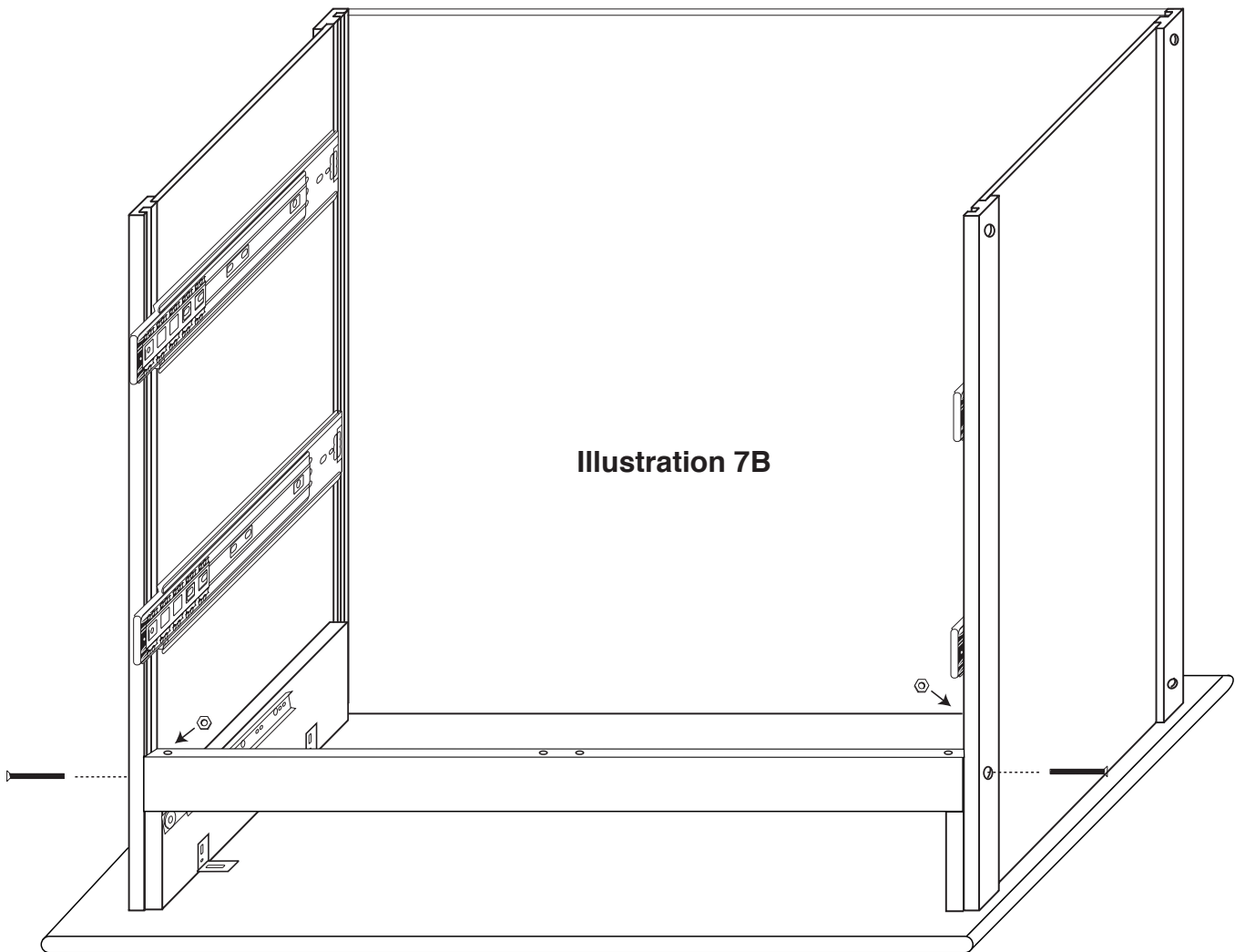
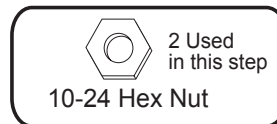
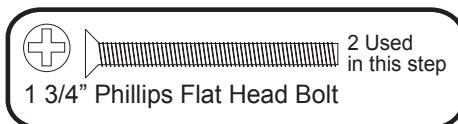


Illustration 7B

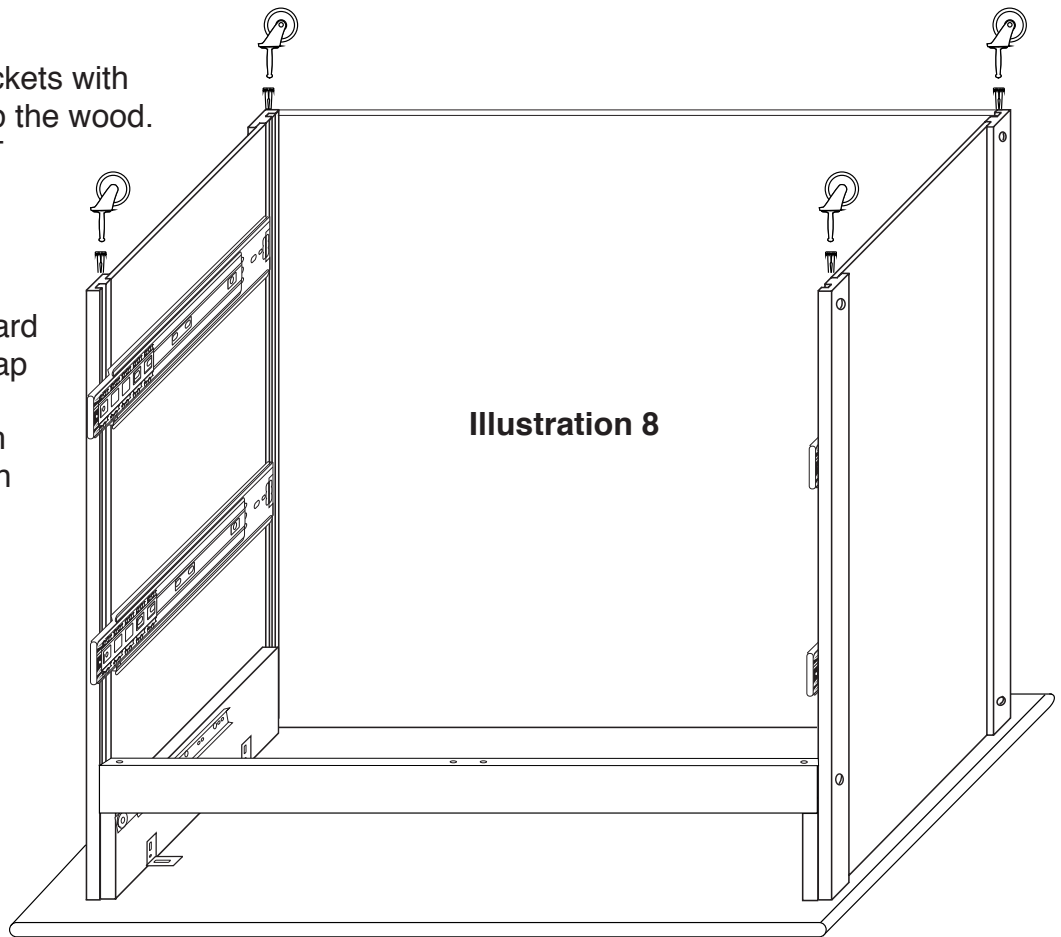


STEP 8

A. Insert and tap caster sockets with hammer until the teeth grab the wood. DO NOT POUND SOCKET FLAT OR CASTER SHAFT WILL NOT ENTER.

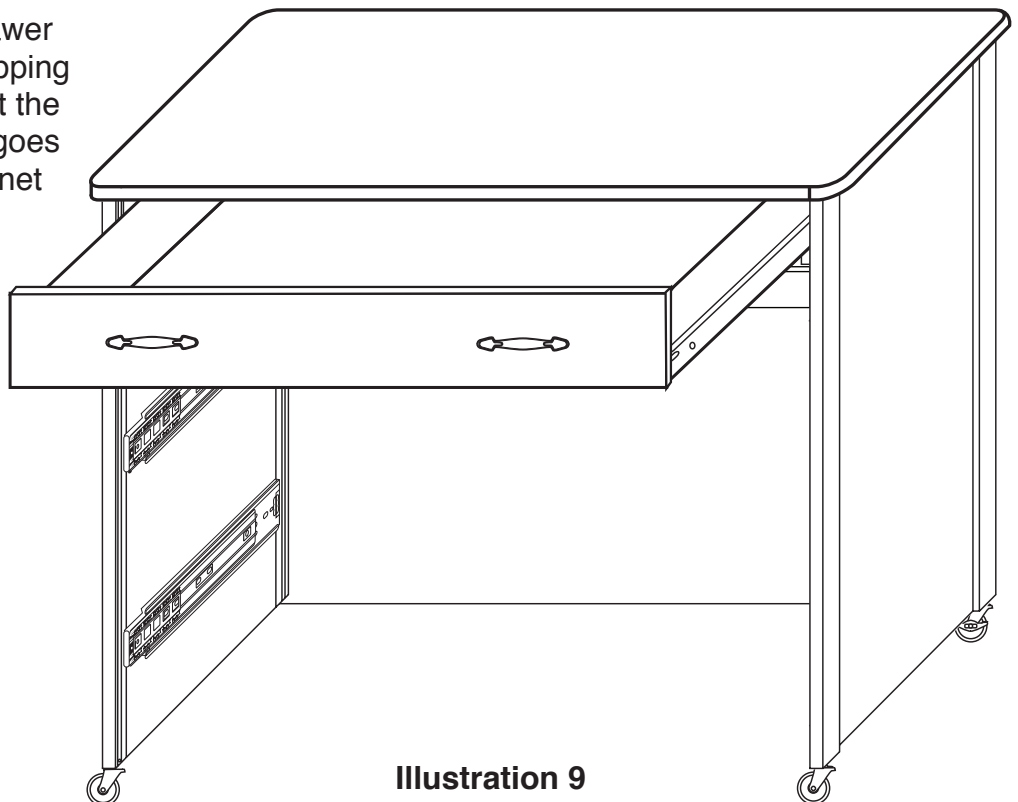
B. Insert casters and seat by pushing straight downward with heel of your hand, or tap into place with a hammer. Don't be afraid to give them a good downward whack on the solid metal part of the caster!

C. Locking wheels usually go on the front.



STEP 9

A. Upright Unit. Slide the drawer into the front of the cart by tipping the drawer downward so that the "wheel" on the drawer glide goes over the "Wheel" on the cabinet glide.



STEP 10

A. Align the cabinet glides to the front assembly glides. Once all four glides have lined up and clicked into place close the drawer with a hard shove to line up the ball bearings in the glides. It may take a few tries to get them seated and run smoothly.

B. Tighten all nuts and bolts.

C. Tap in the 5/8 wooden plugs into the holes on the legs.

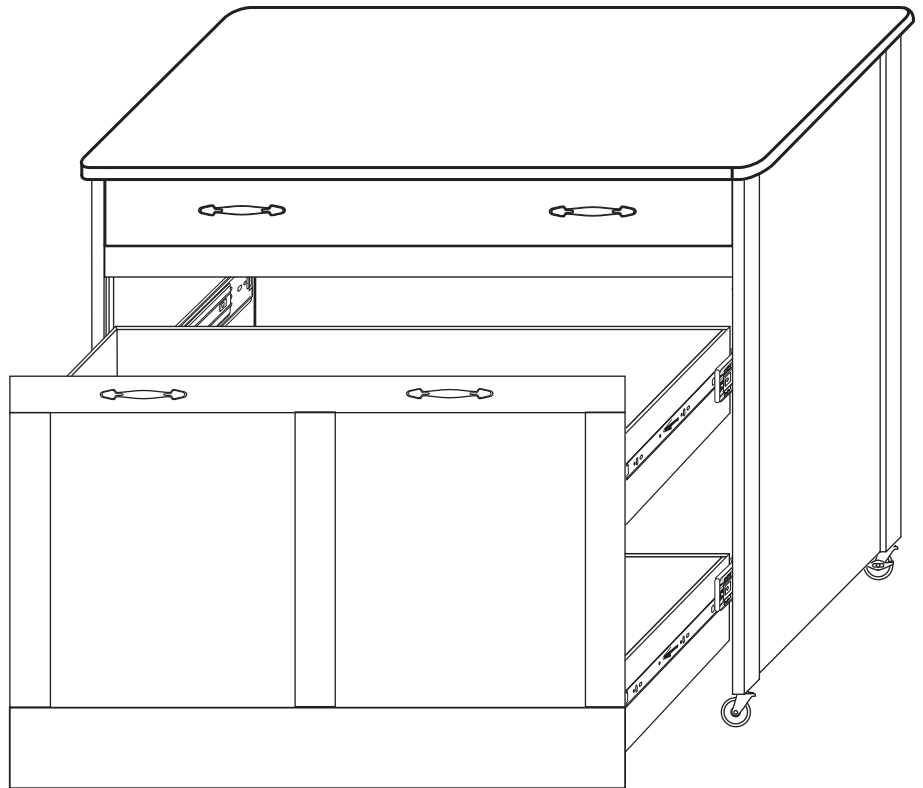


Illustration 10A

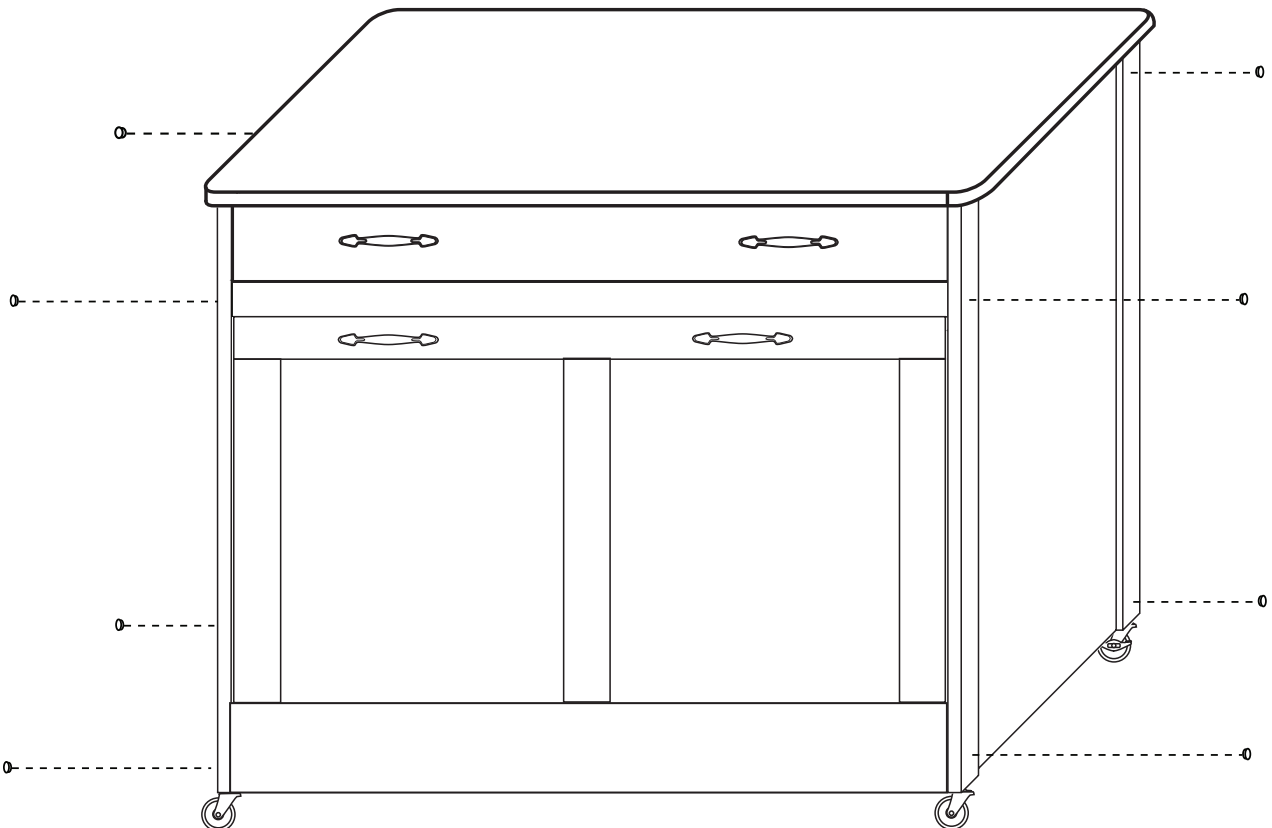


Illustration 10C



For continued beauty and long life of your Catskill Craftsmen cart, we recommend Catskill Craftsmen's Butcher Block Oil. Our Butcher Block Oil is available directly from Catskill Craftsmen's factory. For one eight ounce (8 fl. oz.) bottle, which is sufficient for two applications, simply send \$7.95 along with the completed coupon to the address below. Visit us online at www.catskillcraftsmen.com to browse our assortment of butcher block care products. Visa and Mastercard are accepted online.



Catskill Craftsmen, Inc.
15 West End Ave.
Stamford, NY 12167-1296



BUTCHER BLOCK OIL COUPON

Please send me _____ # of bottle(s) of the Catskill Craftsmen Butcher Block Oil at \$7.95 per bottle. My check or money order is enclosed for a total of \$_____.

Item code: 15213

Name _____

Address _____

City _____

State _____ Zip _____

Please make checks payable to Catskill Craftsmen Inc.
15 West End Ave., Stamford, NY 12167-1296