



**Assembly Instructions
Model 51575**

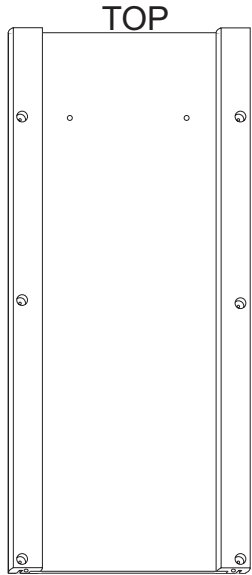
Wide Cuisine Cart



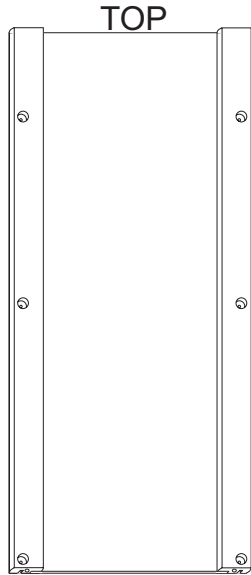
GENERAL:

1. You have purchased model 51575.
2. Should you need assistance or need to replace a damaged or missing part simply give us a call M-F at 607-652-7321 from 7:30 am - 4:30 pm EST and we'll send you the prepaid part via UPS usually that same day! You may also email us info@catskillcraftsmen.com.
3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is easy if you read and follow the instructions step by step. See our website for assembly tips and videos.
4. Tools required: Phillips screwdrivers, medium and small; medium flat blade screwdriver and a hammer.
5. Drawer glides are sometimes pre-packed with screws, these are not used.
6. Directions (left/right, front/back) are given as facing the front of an assembled upright unit.

CABINET PARTS 51575



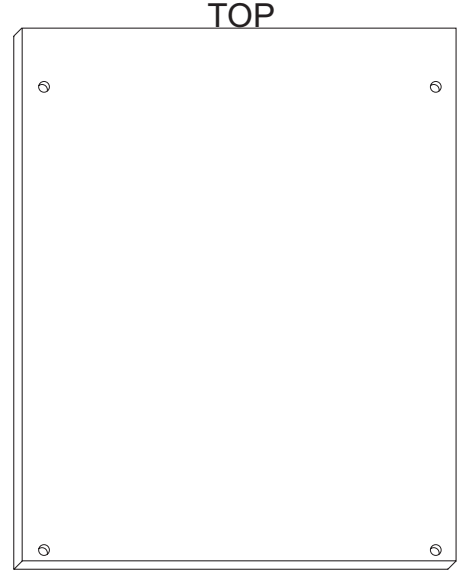
Handle Side Panel (1)
P/N: SP/HDL - 51575



Plain Side Panel (1)
P/N: SP/PL - 51575



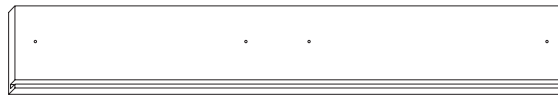
Shelf (2)
P/N: S - 51575



Back Panel (1)
P/N: BP - 51575



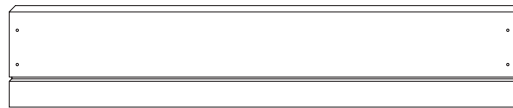
Cabinet Top (1)
P/N: TT - 51575



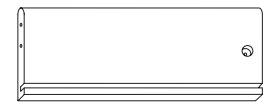
Drawer Front (1)
P/N: DF - 51575



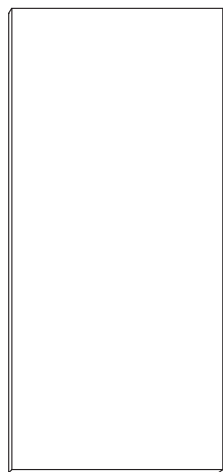
Drawer Side Left (1)
P/N: DS- 51575L



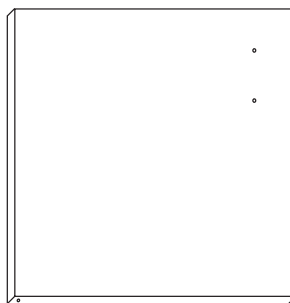
Drawer Back (1)
P/N: DBK - 51575



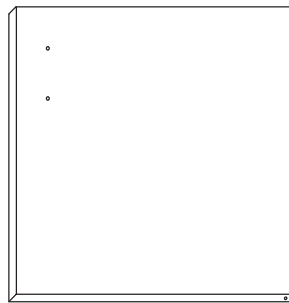
Drawer Side Right (1)
P/N: DS- 51575R



Drawer Bottom (1)
P/N: DBOT - 51575



Left Door (1)
P/N: DOR - 51575L



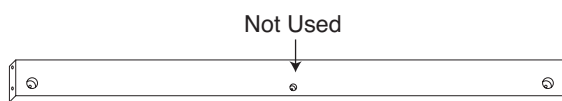
Right Door (1)
P/N: DOR - 51575R



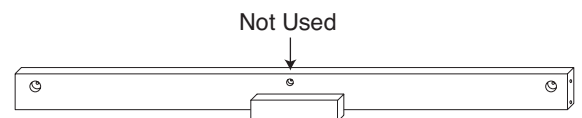
Door Spacer (1)
P/N: DORS - 11 15/16 - 51575



Glide Support Sticks (2)
P/N: GLD SUP - 51575



Top/Bottom Braces (2)
P/N: B - 51575 T/B

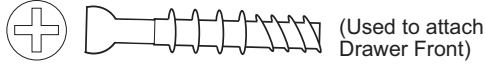


Middle Front Brace (1)
P/N: B - 51575 MF

CABINET HARDWARE 51575



1 3/4" Phillips Flat Head Bolt (12)



Cam Posts (2)



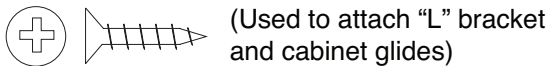
1 1/4" Phillips Flat Head #8 Screw (12)



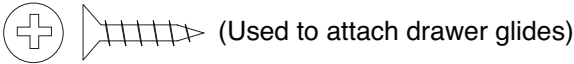
7/8" Truss Head Machine Screw (6)



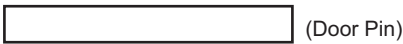
5/8" Phillips Flat Head #8 Screw (2)



5/8" Phillips Flat Head #7 Screw (12)



5/8" Phillips Flat Head #5 Screw (4)



1 1/2" Long 3/16" DIA. Steel Pin (4)



1" Long 3/16" DIA. Steel Pin (8)

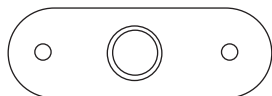


3/4" Long 3/16" DIA. Steel Pin (6)

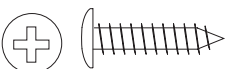
MAGNET PACK



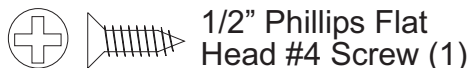
Magnet (1)



Magnet Plate (1)



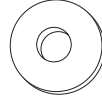
5/8" Pan Head Screw (2)



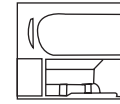
1/2" Phillips Flat Head #4 Screw (1)



Towel Bar Post (2)



3/16" Flat Washer (4)



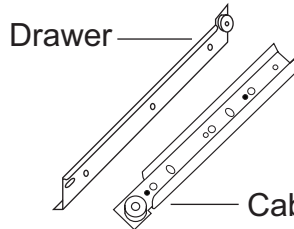
Cam (2)



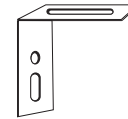
10-24 Hex Nut (12)



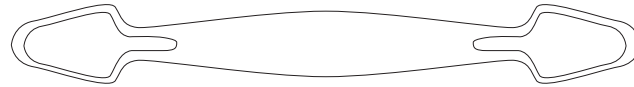
5/8 Wooden Disk (12)



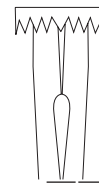
14" Drawer Glide (1 Set)



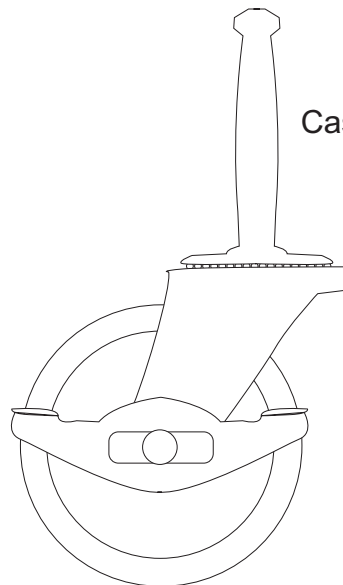
"L" Bracket (4)



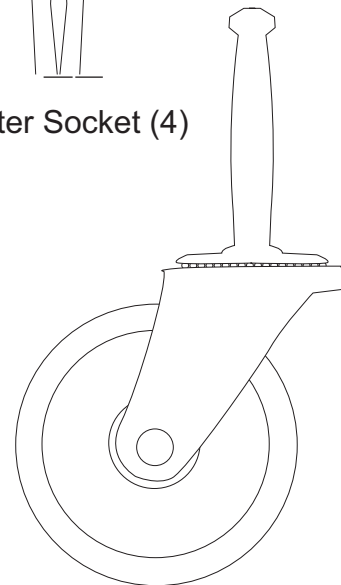
Nickel Handle (3)



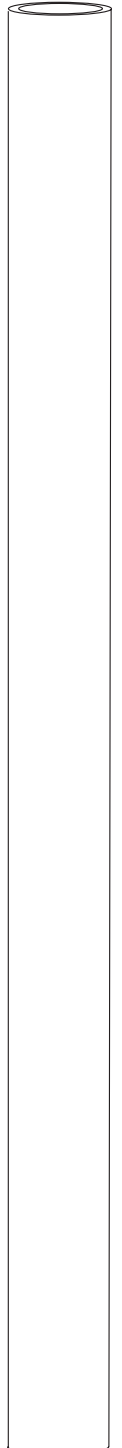
Caster Socket (4)



Locking Wheel Caster (2)



Non-Locking Wheel Caster (2)



Polished Nickel Towel Bar (1)

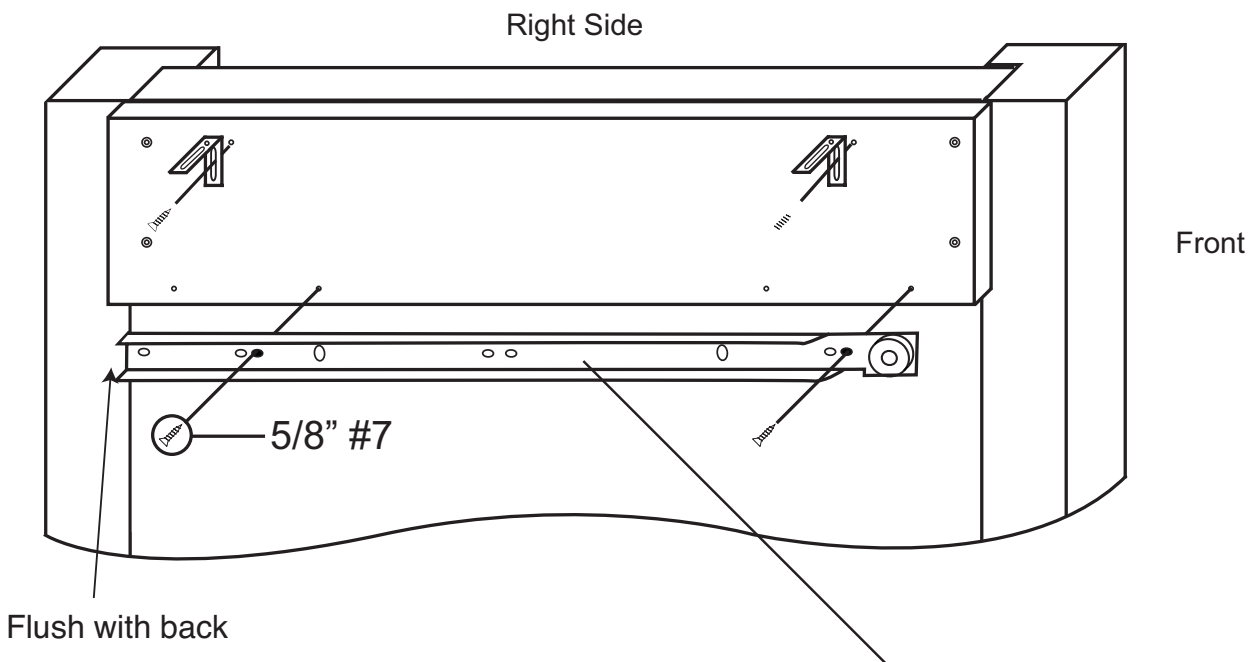
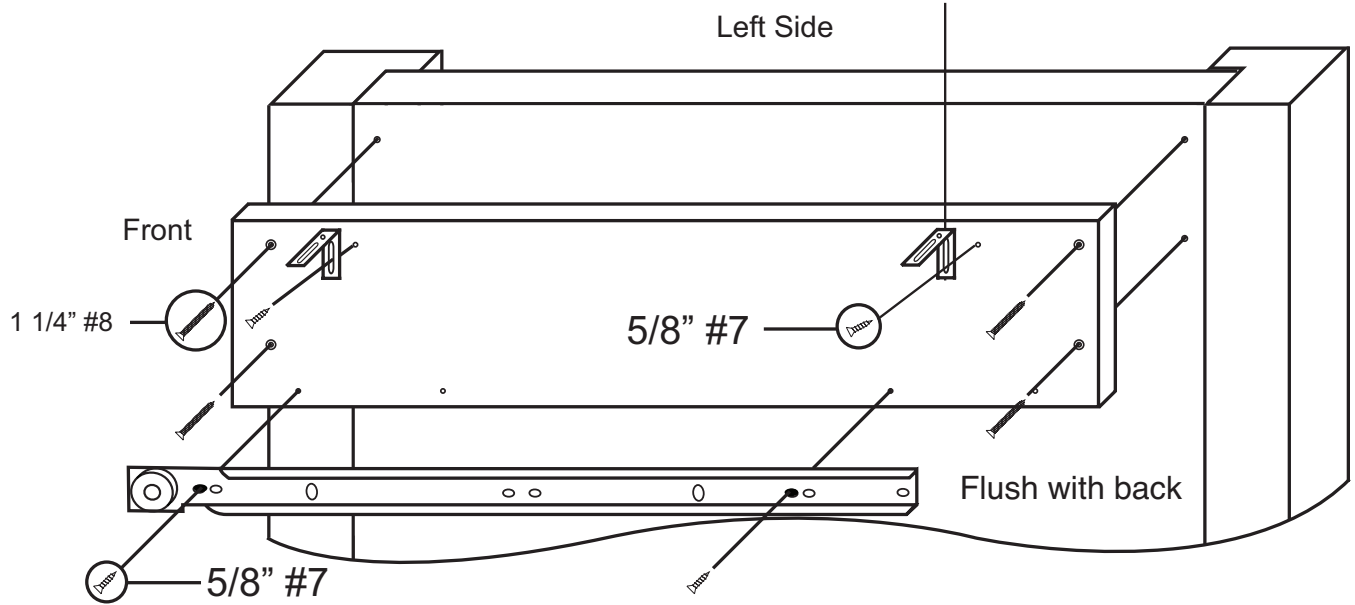
STEP 1

Glide Support Assembly

Decide at this point if you want the handle/towel bar on the right or the left side of the cabinet as side panels are interchangeable. At this point the metal glides will determine left side/right side once installed.

The "L" brackets are attached to the Glide Support using the large slot in the "L" bracket. The Hole will be used to attach the table top.

Top of "L" Bracket should be even with the top of the glide support



Note: Glide holes sometimes change, just make sure the cabinet glides are flush with the back of the glide supports & pilot holes will line up - only 2 holes are used!

The glides look almost alike; however, they are stamped CR for cabinet right and CL for cabinet left.

STEP 2

A. Lay back panel flat on a smooth surface with holes up.

B. We placed the handle/towel bar on the right for these instructions.

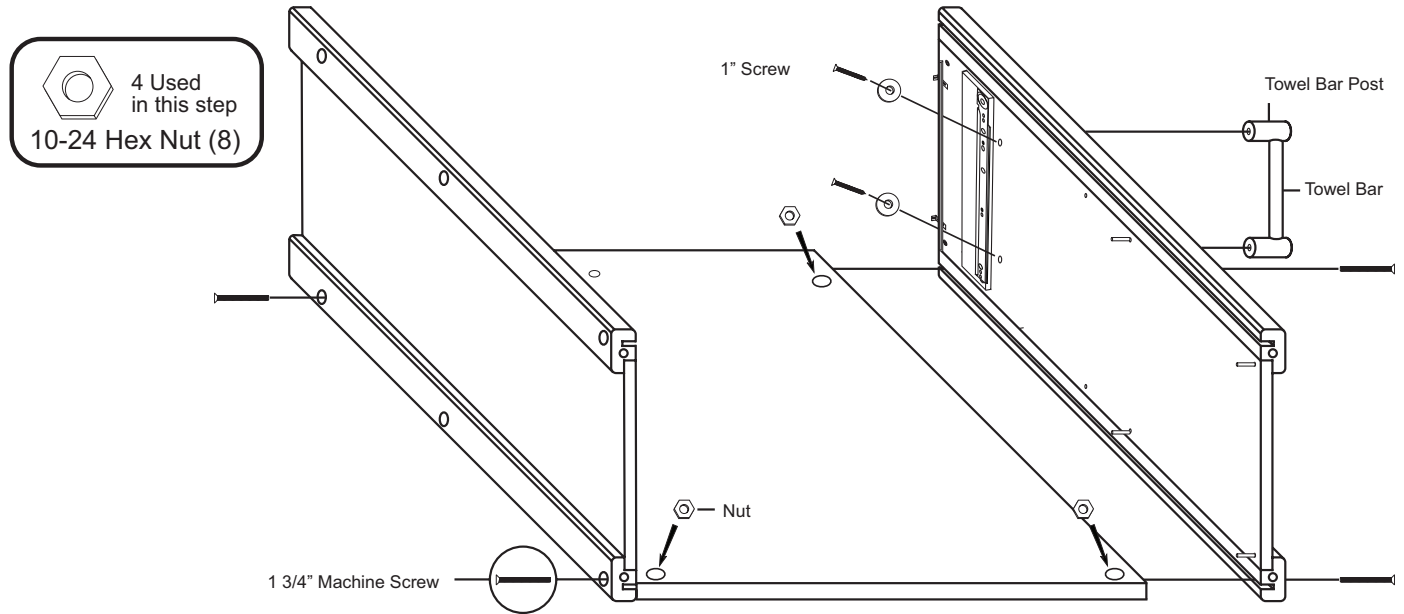
C. Attach side panels with 1 3/4" bolts and hex nuts. After inserting bolt(s) through the holes in the side panels and through the holes in the long edges of the back panel, place a hex nut on the tip of your finger, align nut with bolt and tighten.

D. Look ahead to step 3 which shows side panels attached to back panel.

E. Attach towel bar with 1" Phillips Flat head screws/washer. Use a washer to prevent the screw from pulling through the side panel.



NOTE: Back panel is flush with bottom of side panels.

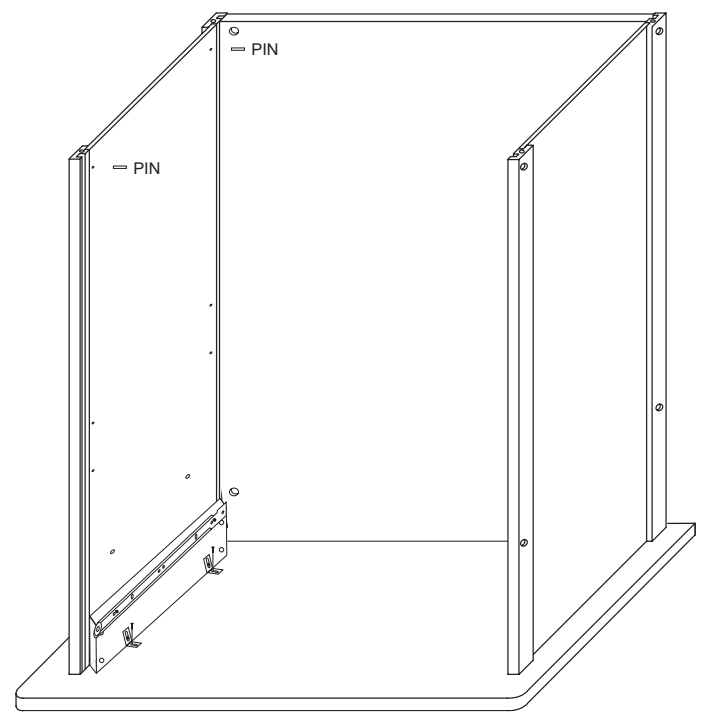
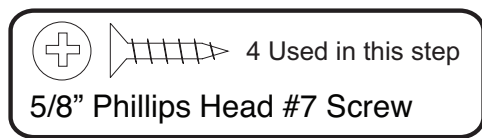
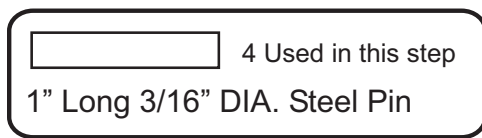


STEP 3

A. Turn the side/back assembly (from step 2) upside down (invert) on top of the inverted table top.

B. Align the "L" brackets with the 4 inside pilot holes in the table top and secure with 5/8" #7 screws.

C. Tap two 1" pins into each side panel. These pins will hold the bottom shelf.



STEP 4

A. Attach the drawer back to the drawer sides with four 1 1/4" #8 screws. Make sure parts are aligned as in illustration 4A.

B. Insert drawer bottom into the slots in the drawer sides, best side to inside of drawer. Slide down until seated in the slot in the drawer back. See illustration 4B.

C. Screw the cam posts into the two outside holes on the inside face of the drawer front until seated. Only 3/8" of the post goes into the wood, leaving the 4 larger guide rings/head exposed. See illustration 4C.

D. Insert the posts into holes in the drawer sides until seated against the front end of the drawer sides. Insert cams so that slot in the cam fits over the post and turn with Phillips screwdriver until seated. Don't over-torque! See illustration 4D.

E. Attach drawer handle with the two 7/8" Truss head screws (no illustration).

F. Attach drawer glides to drawer sides using 5/8" #5 screws. See illustration 4F

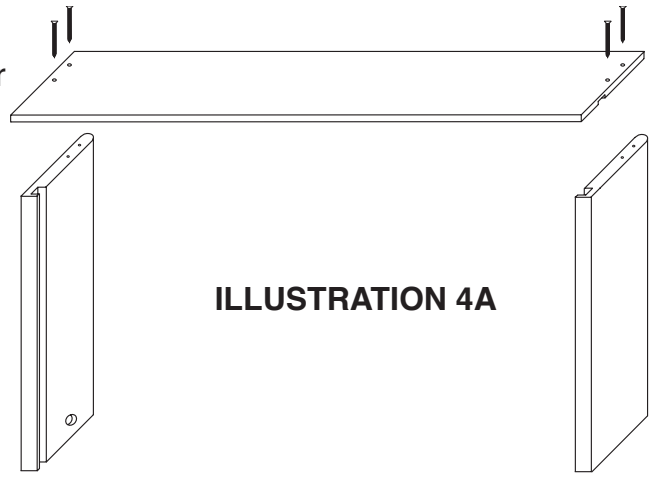


ILLUSTRATION 4A

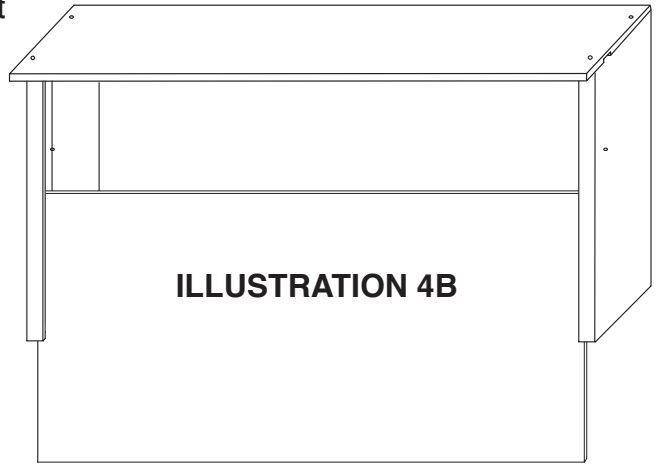


ILLUSTRATION 4B

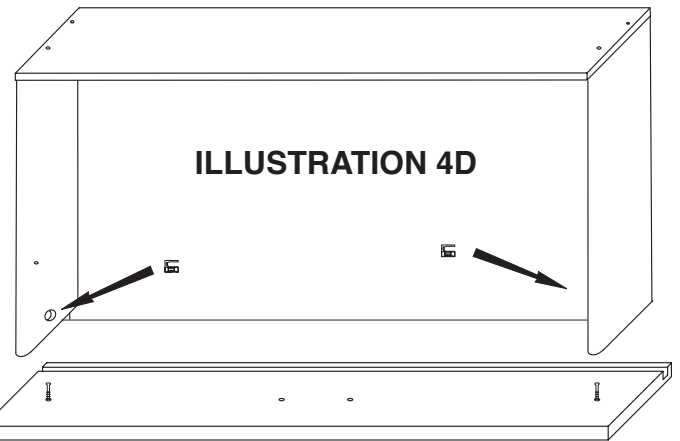


ILLUSTRATION 4D

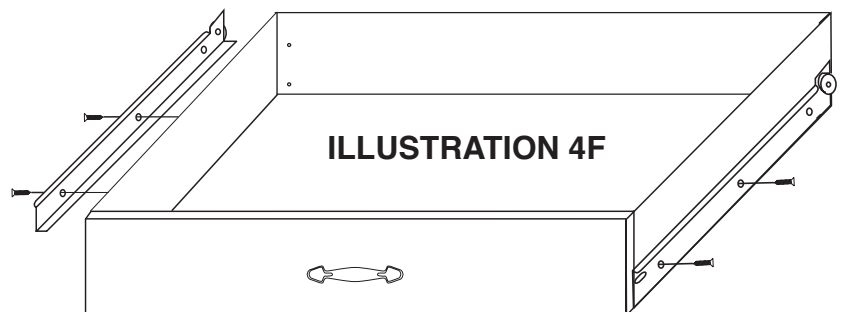
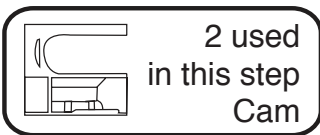
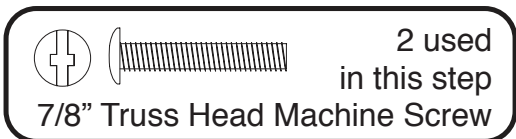
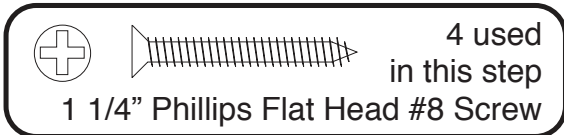
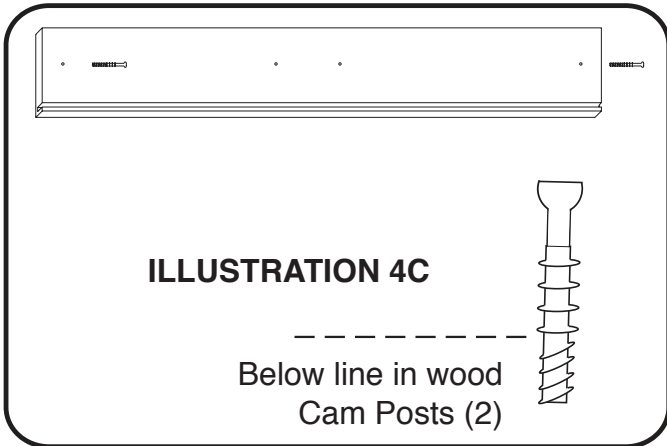
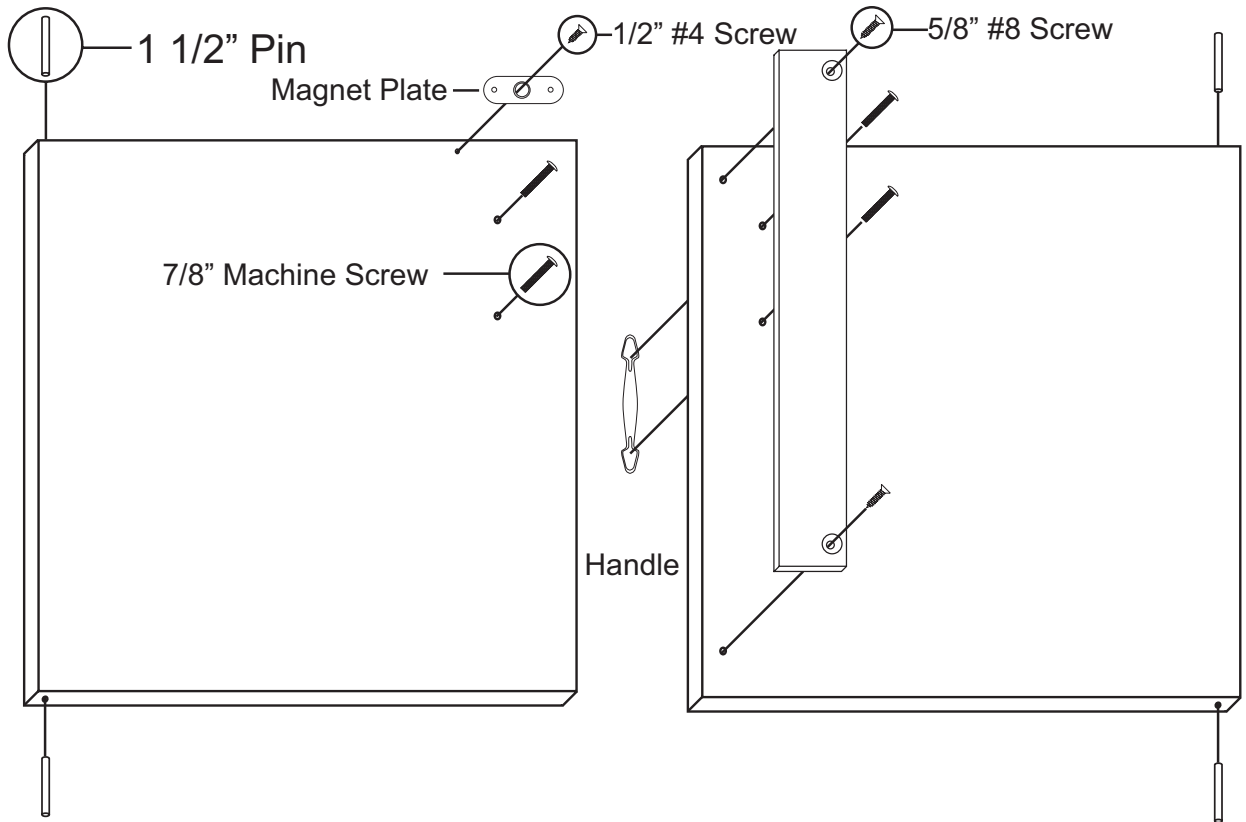


ILLUSTRATION 4F



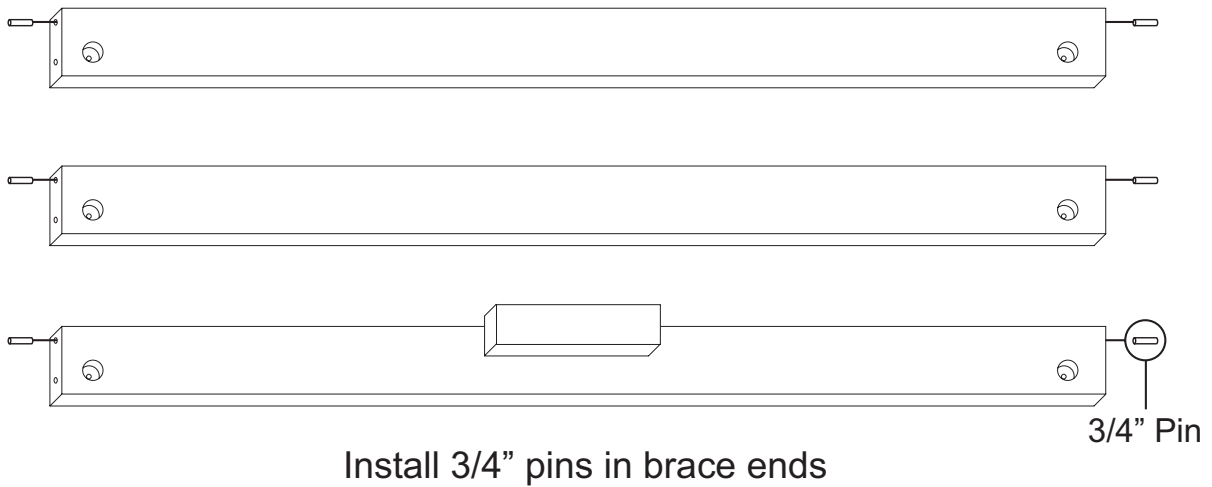
STEP 5

Door Assembly



STEP 6

Brace Prep



STEP 7

A. Take the top front brace (identical to bottom front brace) holes in bottom long edge up, insert the pins into the slots on the inside of the front legs and slide brace down until the holes in the brace ends align with the holes in the front legs. Secure brace with 1 3/4" bolts/hex nuts.

B. Take the middle front brace with magnet block and slide brace into place making sure magnet block and holes for door pins are up as illustrated. Secure with 1 3/4" bolts/hex nuts.

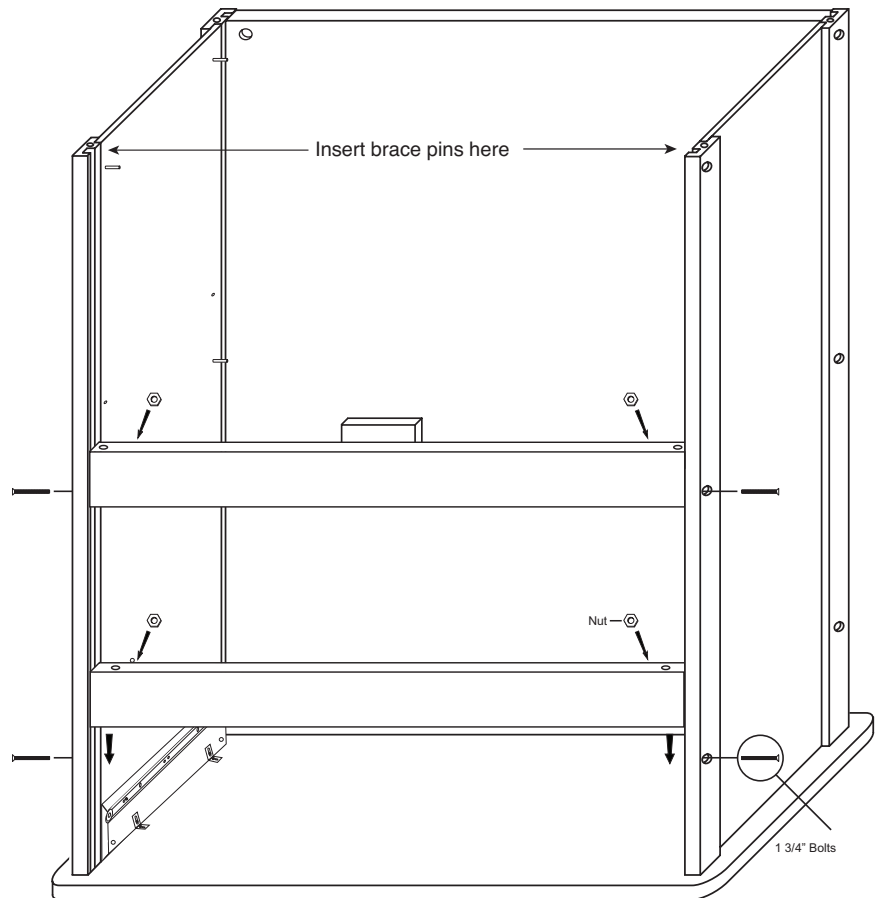


ILLUSTRATION 7

STEP 8

A. Insert the pins in the door tops into the holes in the middle front brace as in Illustration 7. Place a washer over the pins in the door bottoms.

B. Take the bottom front brace, insert brace as in step 7, making sure the pins in the doors align with the holes in the brace as in Illustration 8. Secure with 1 3/4" bolts/hex nuts.

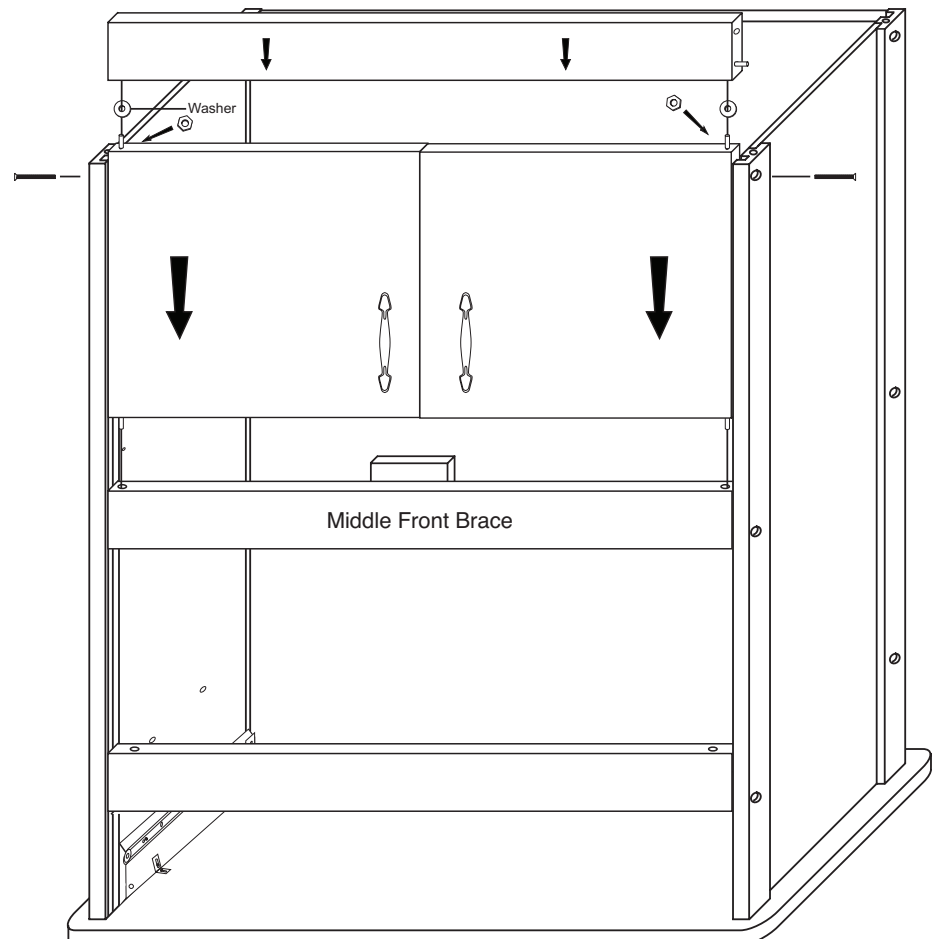


ILLUSTRATION 8

STEP 9

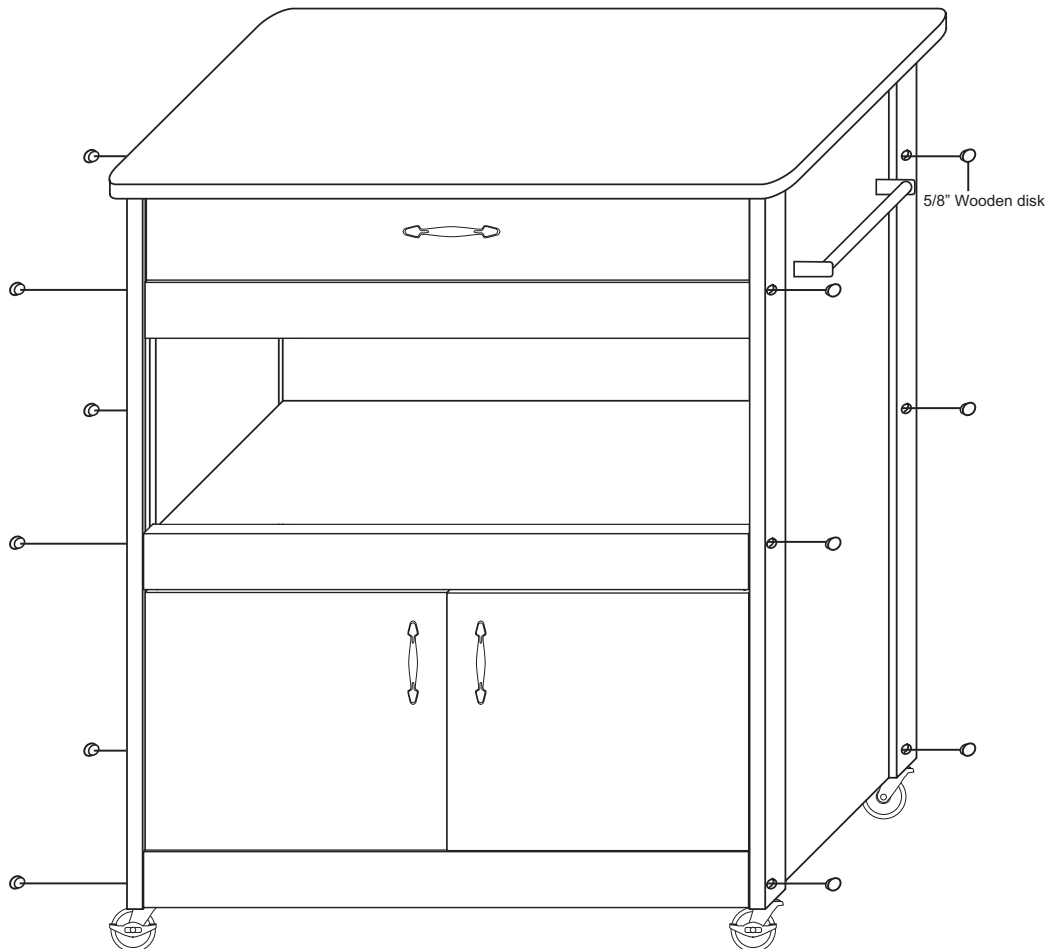
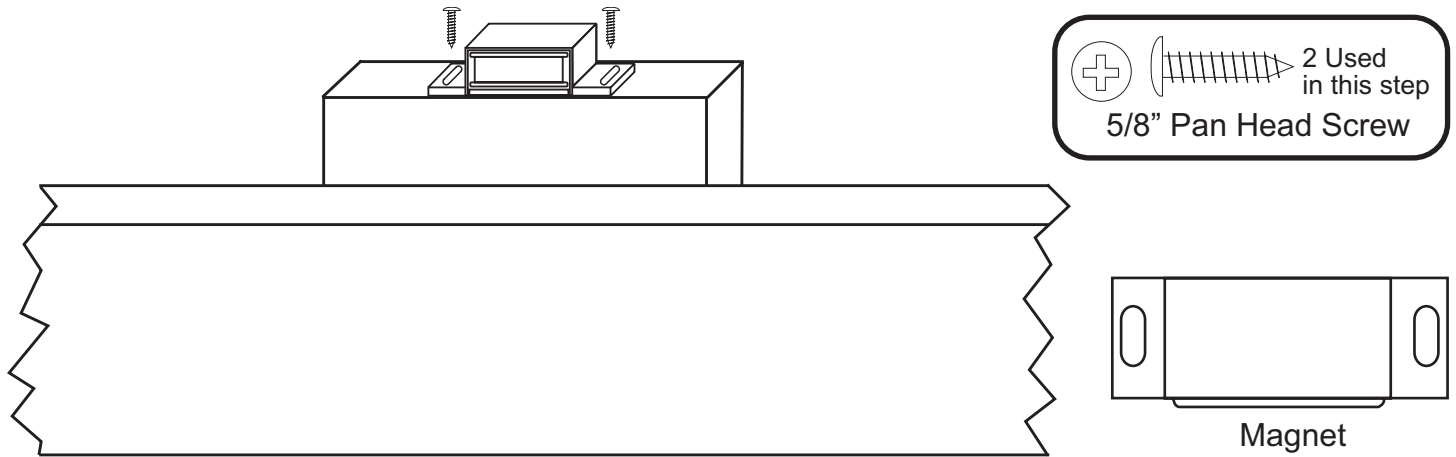
A. Stick magnet to magnet plate on right door.

B. With left door open, close the right door. The magnet should be positioned over the wooden block on the bottom of the top front brace. Hold the magnet in place with your thumb, and open the right door. The magnet will be in the correct position on the block. Mark your holes with a pencil.

C. Secure magnet with the two pan head screws in the magnet packet. Center screws in the slots in the magnet. This will allow adjustment later, if needed.

NOTE: No pilot holes in block, as softwood!

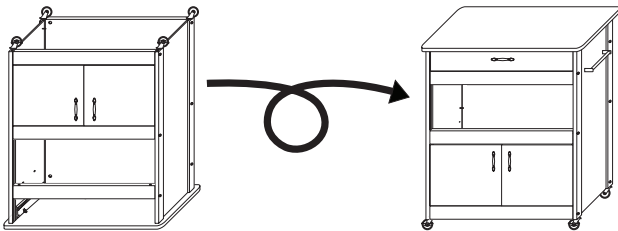
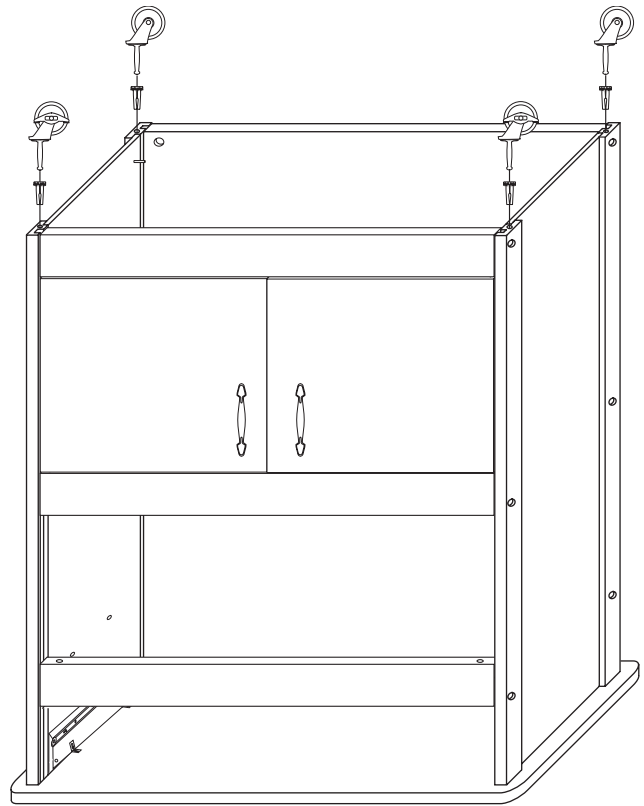
D. Tap in the 12 wood disks into the side panels after making sure drawer and doors open/close easily. Tighten all bolts.



STEP 10

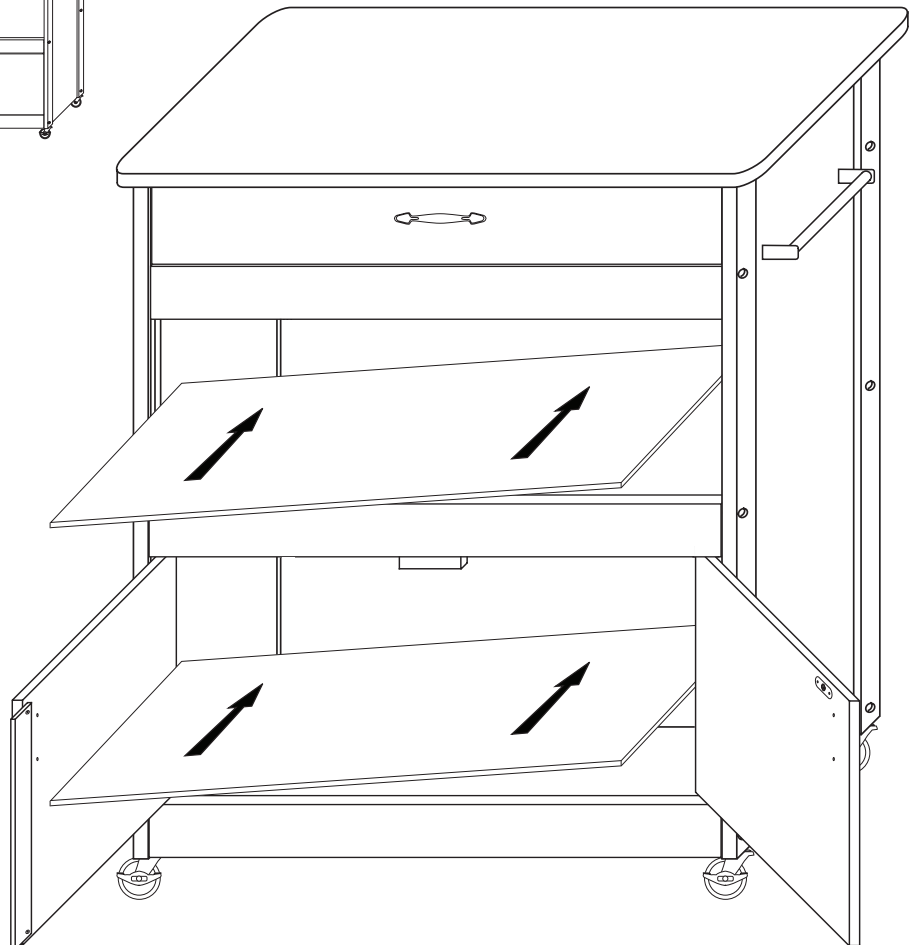
Install Casters

A. Tap in caster sockets with a hammer until teeth are in the wood. Don't pound flat or wheels won't enter. Locking casters usually go on front - seat with sharp downward stroke with hammer hitting the metal wheel frame.



STEP 11

- A. Upright unit and insert drawer.
- B. Insert pins for the middle shelf.
- C. Place middle shelf on pins.
- D. Place the back long edge of the bottom shelf on the back pins. Lower front of shelf. Close doors and shelf will drop into place.





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Our Butcher Block Oil is available directly from Catskill Craftsmen's factory. For one eight ounce (8 fl. oz.) bottle, which is sufficient for two applications, simply send \$6.95 along with the completed coupon to the address below. Visit us online at www.catskillcraftsmen.com to browse our assortment of butcher block care products. Visa and Mastercard are accepted online .



Catskill Craftsmen, Inc.
15 West End Ave.
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