

# CATSKILL

C R A F T S M E N , I N C .

## Assembly Instructions Model 63037

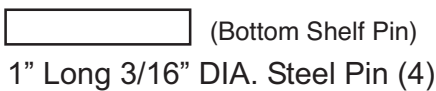
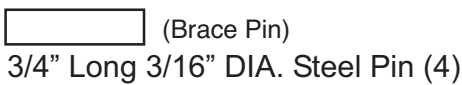
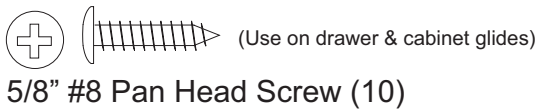
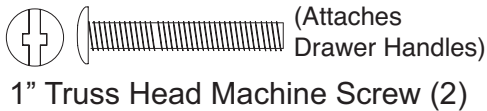
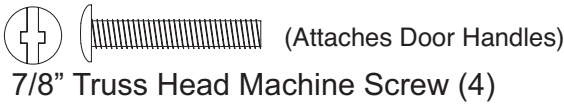
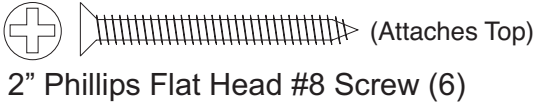
*The Big Work Center with Solid Back*



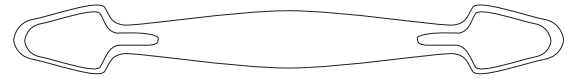
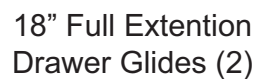
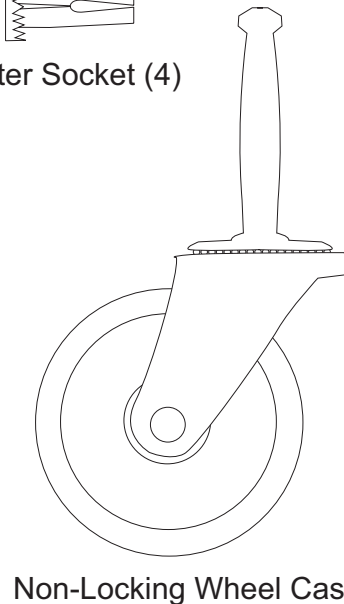
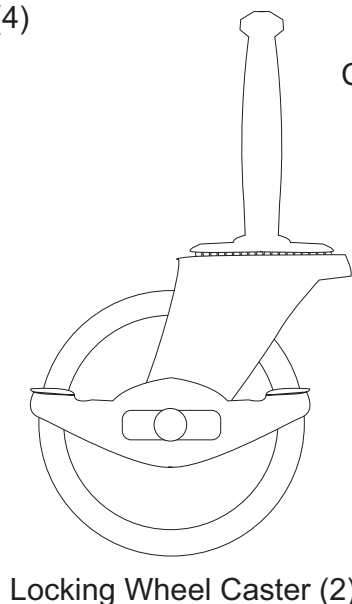
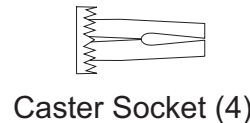
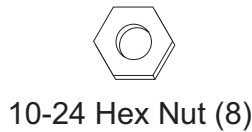
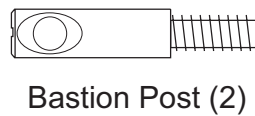
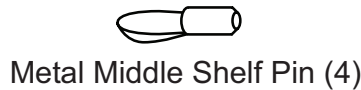
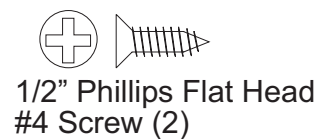
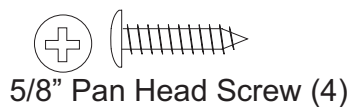
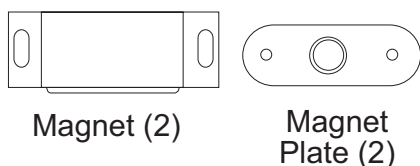
### GENERAL:

1. You have purchased model 63037.
  2. Should you need assistance or need to replace a damaged or missing part simply give us a call M-F at 607-652-7321 from 7:30 am - 4:30 pm EST and we'll send you the prepaid part via UPS usually that same day! You may also email us [info@catskillcraftsmen.com](mailto:info@catskillcraftsmen.com).
  3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is easy if you read and follow the instructions step by step. Assembly instructions are described as you are facing an upright assembled cart.
  4. Tools required: hammer, a small and a medium Phillips head screwdriver and medium flat blade screwdriver. A pencil is also needed. A power screwdriver will speed assembly, but is not required.
  5. See our website [www.catskillcraftsmen.com](http://www.catskillcraftsmen.com) for assembly video on this model.
- NOTE: one change to the video: use 5/8" #8 pan head screws to attach glides to the drawer and cabinet

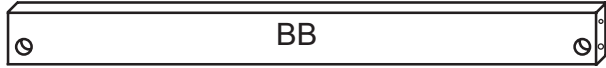
# 63037 HARDWARE



## MAGNET PACK



# 63037 CABINET PARTS



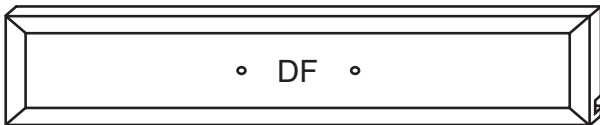
Bottom Brace (1)  
P/N-B-27-2-63037



Top Brace (1)  
P/N-B-27-2-TF-63037



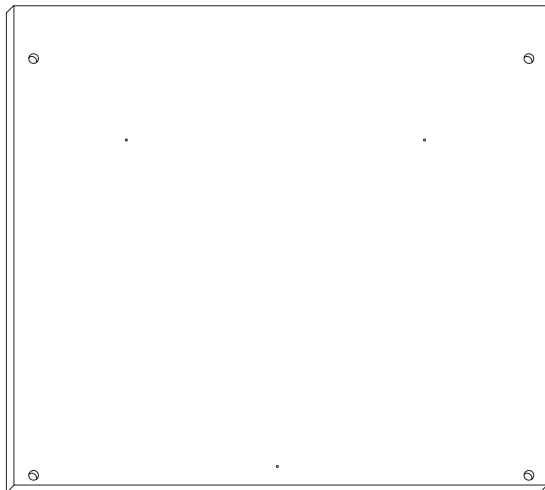
Drawer Back (1)  
P/N-DBK-24 7/16-4 1/2-63037



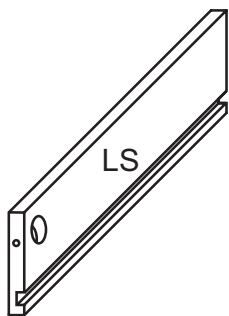
Drawer Front (1)  
P/N-DF-26 7/8-4 1/2-63037



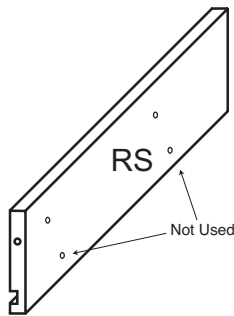
Table Top Stick (2)  
P/N-TTS-23 11/16-63037



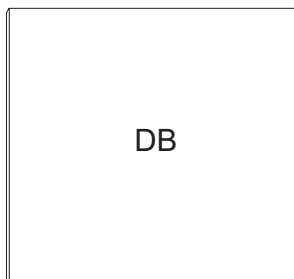
Back Panel (1)  
P/N-BP-63037



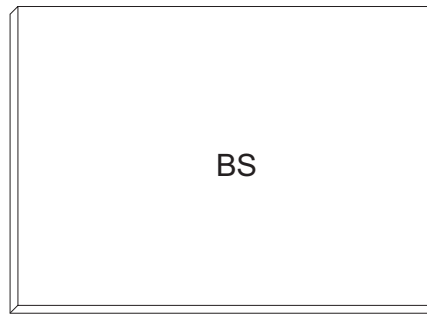
Left Drawer Side (1)  
P/N-DS-63037L



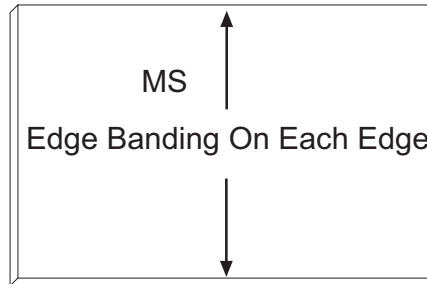
Right Drawer Side (1)  
P/N-DS-63037R



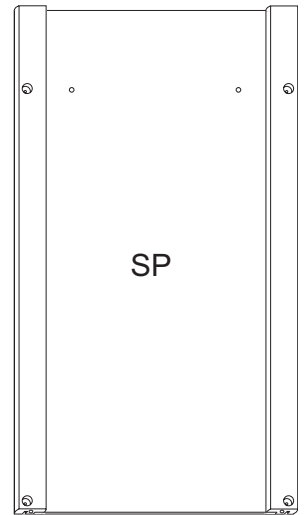
Drawer Bottom (1)  
P/N-DBOT-63037



Bottom Shelf (1)  
P/N-BS-63037



Middle Shelf (1)  
P/N-MS-63037



Side Panel (2)  
P/N-SP-63037HDL

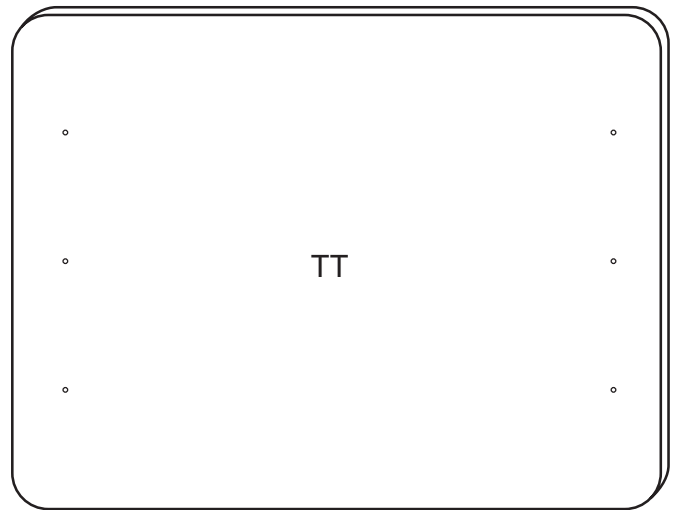
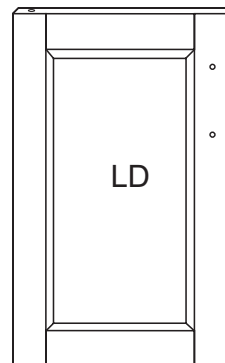
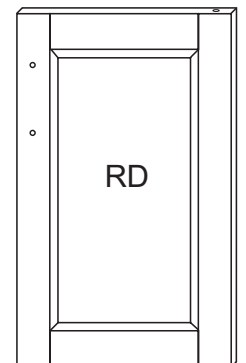


Table Top (1)  
P/N-TT-63037



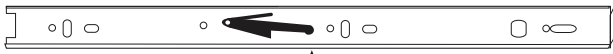
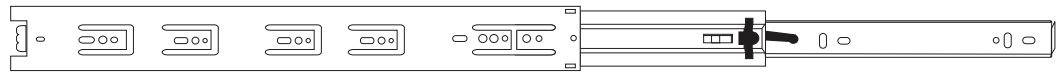
Left Door (1)  
P/N-DOR-R-PANEL-L63037



Right Door (1)  
P/N-DOR-R-PANEL-R63037

# STEP 1

Push down on the black tab and pull out

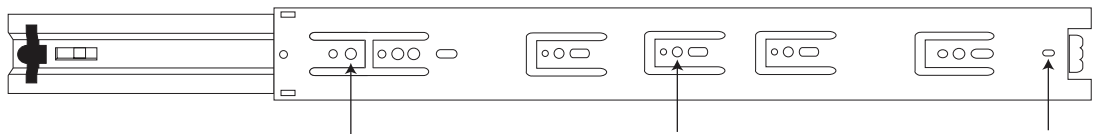
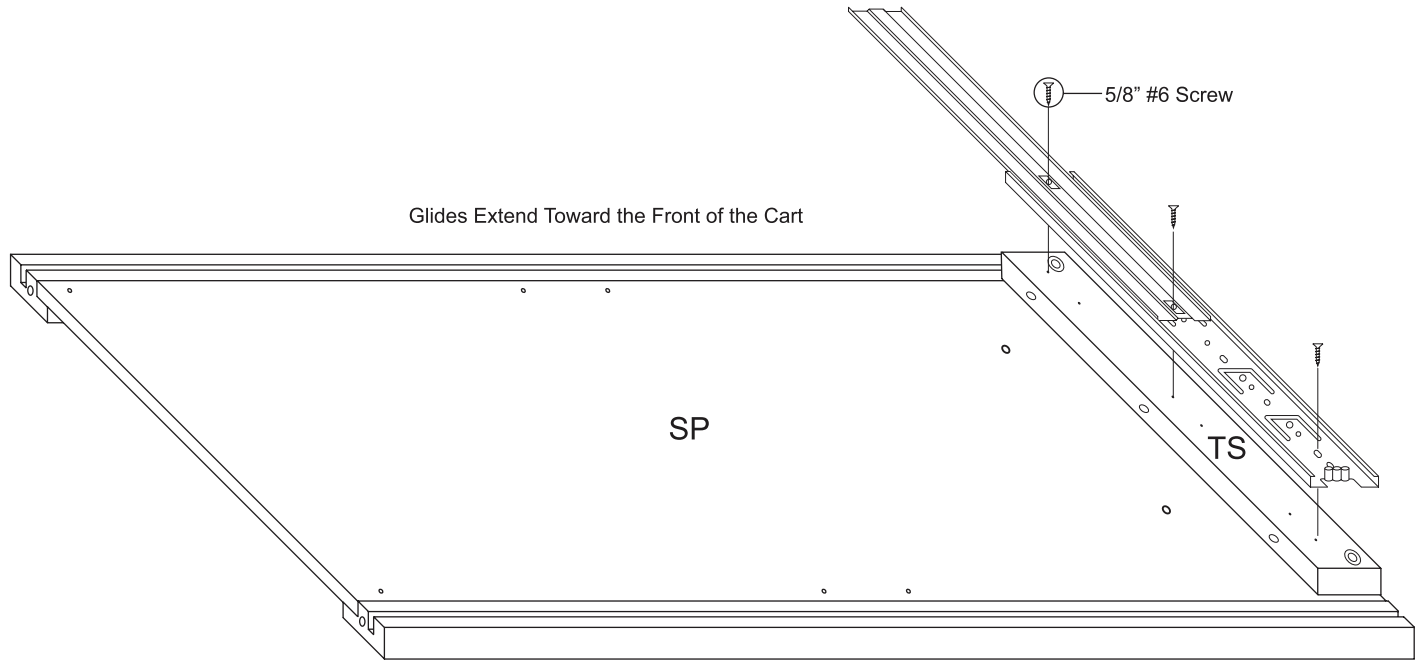


Gets attached to the drawer side



Gets attached to the Table Top Stick

# STEP 2



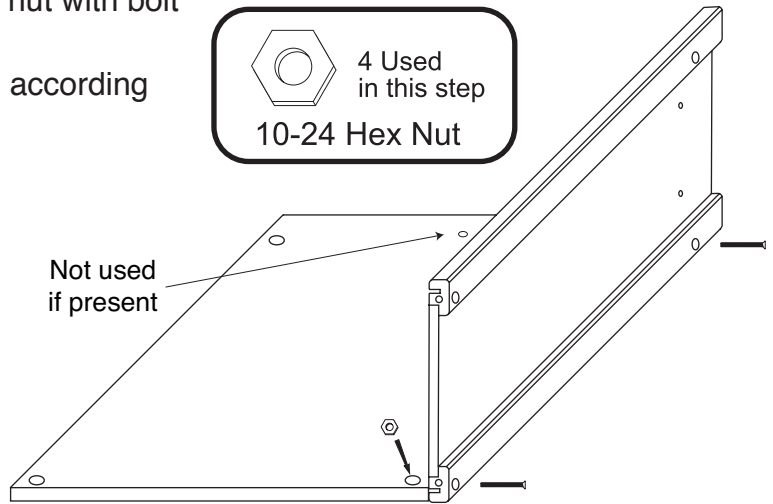
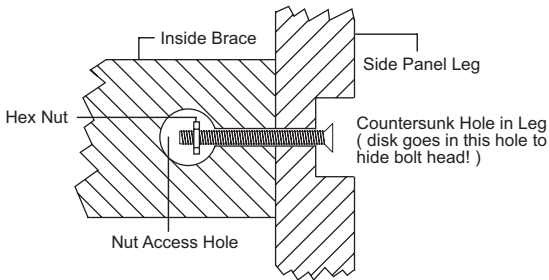
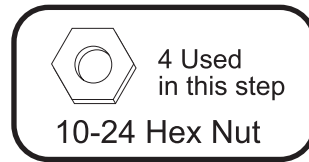
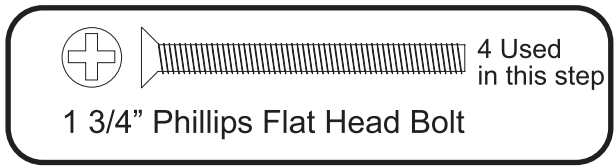
Use these holes to attach to Table Top Stick

Repeat for other Side Panel

### STEP 3

- A. Lay back panel flat on a smooth surface with holes up.
- B. Attach both side panels with 1 3/4" bolts and hex nuts. After inserting bolts through the holes in the side panels, through the holes in the long edges of the back panel, place a hex nut on the tip of your finger, align nut with bolt and tighten.

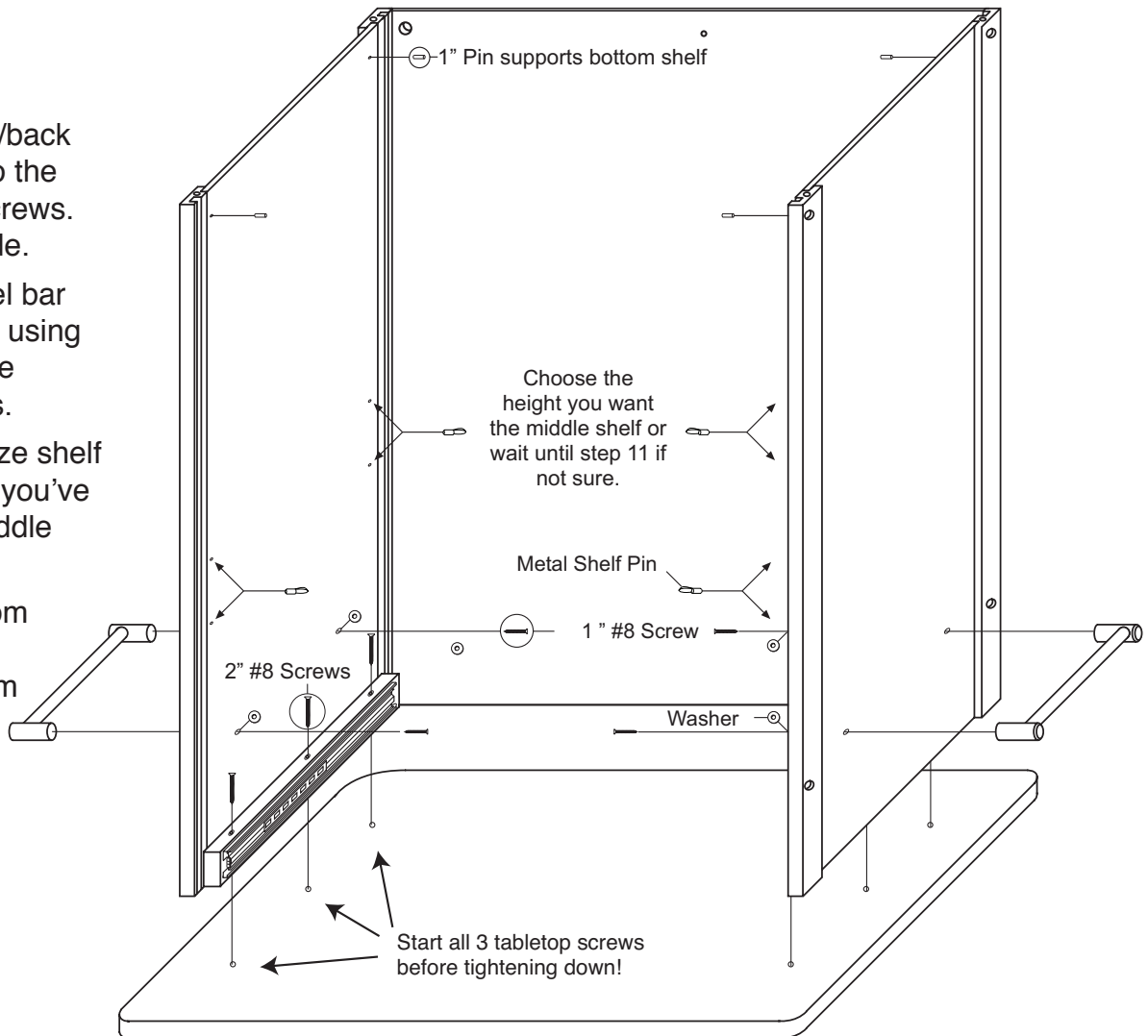
Note: Make sure you position the side panels according to drawer side left or right.



### Step 4

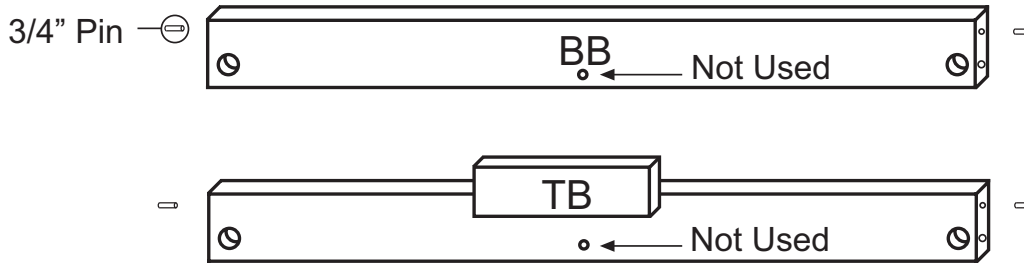
- A. Attach the side/back panel assembly to the top using 2" #8 screws. Three on each side.
- B. Attach the towel bar to the side panels using 1" #8 screws place washer on screws.
- C. Insert the bronze shelf pins at the height you've chosen for the middle shelf.
- D. Insert the bottom shelf pins into the holes in the bottom of the side panels use 1" pins.

Note: Bottom & Middle Shelf pins are different!



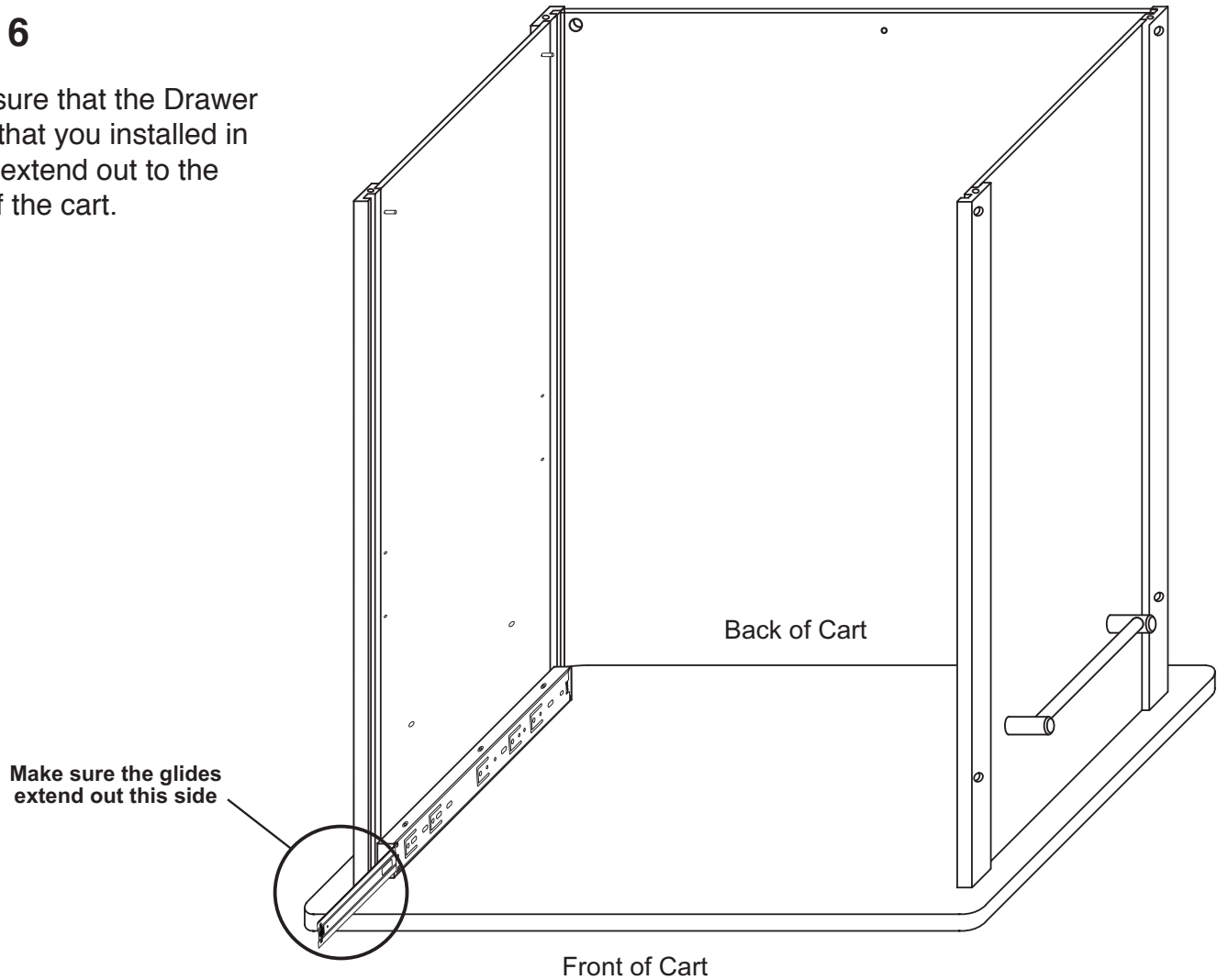
## Step 5

Insert/Tap 3/4 in. Steel Pins into the brace ends. O.K. if loose!



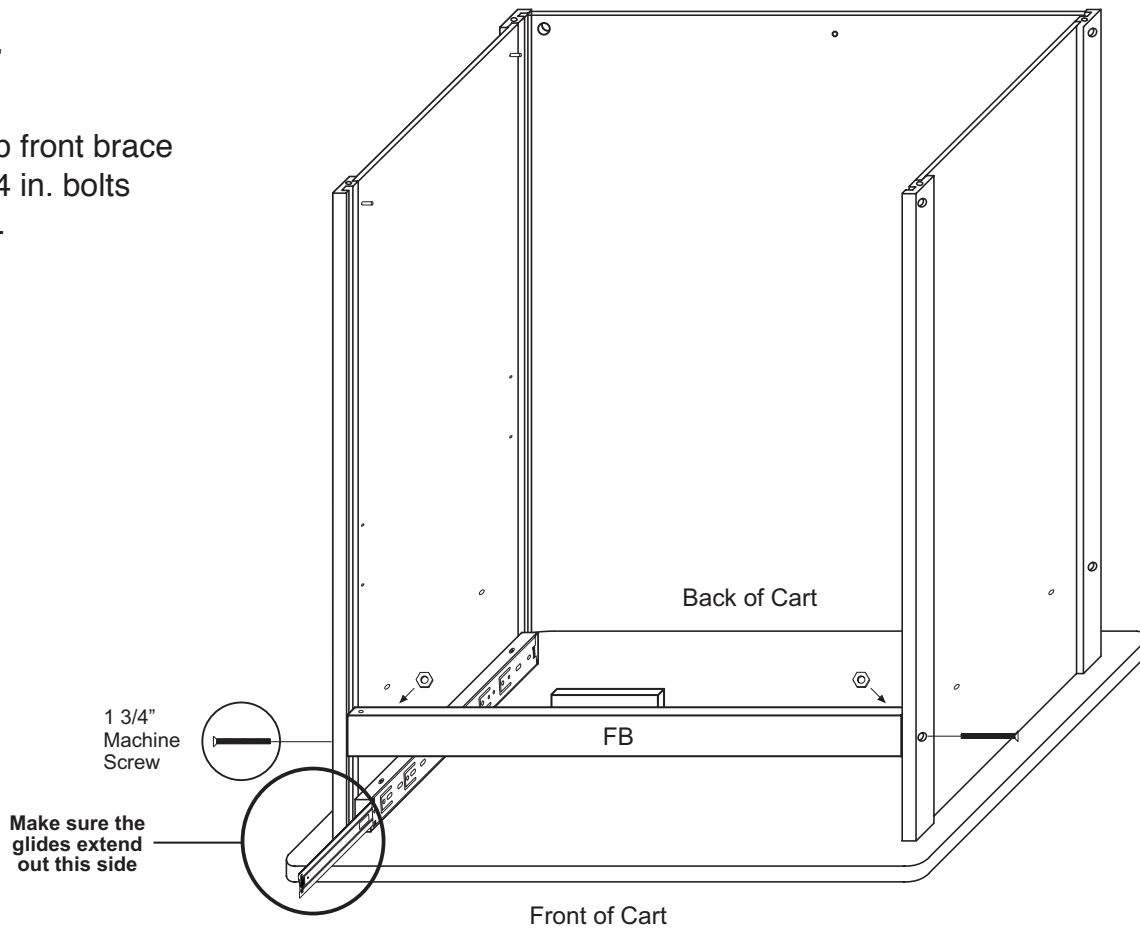
## Step 6

Make sure that the Drawer glides that you installed in step 2 extend out to the front of the cart.



## Step 7

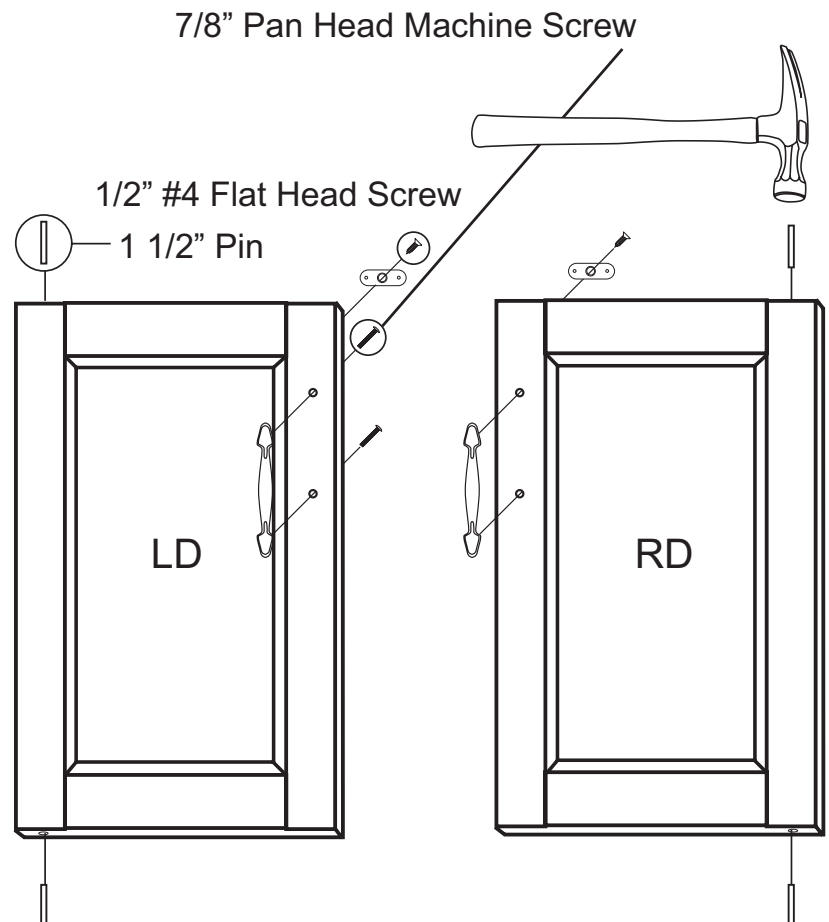
Install top front brace with 1 3/4 in. bolts and nuts.



## Step 8

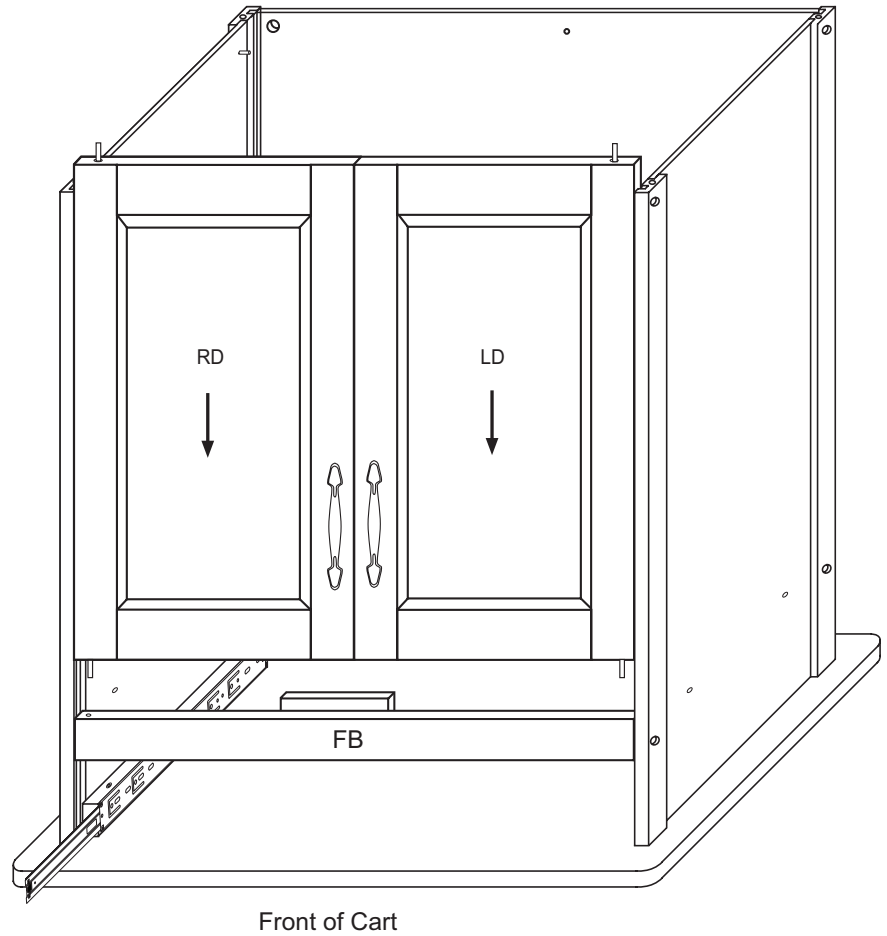
A. Insert the 1 1/2" pins into the doors at the top and bottom. O.K. if pins are loose. Attach the magnet plate to the doors using the 1/2" #4 flat head screw. Bumps on the magnet plate go toward the wood.

B. Attach door handle with 7/8 in. machine screw.



## Step 9

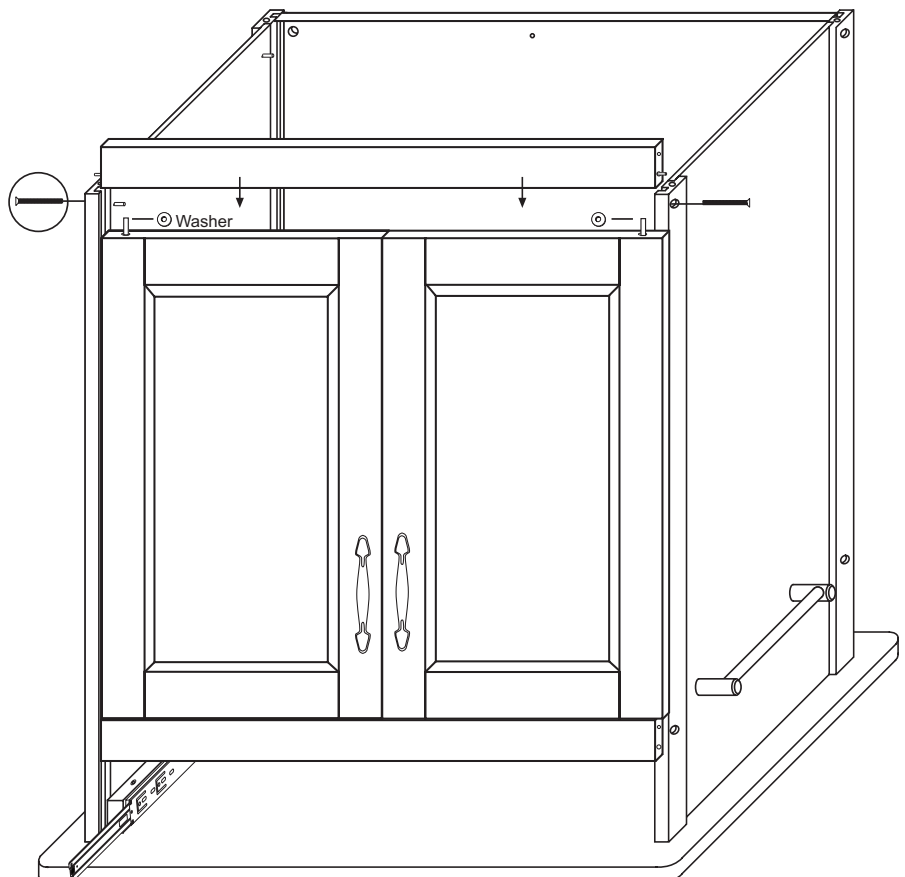
A. Place door pins into holes in Top Front Brace.  
No washers needed.



## Step 10

A. Insert a washer on the bottom of the door pins.

B. Slide the bottom brace pins down the grooves in the legs and insert the bottom door pins into the holes on the brace. Secure with 1 3/4" machine screws and nuts.

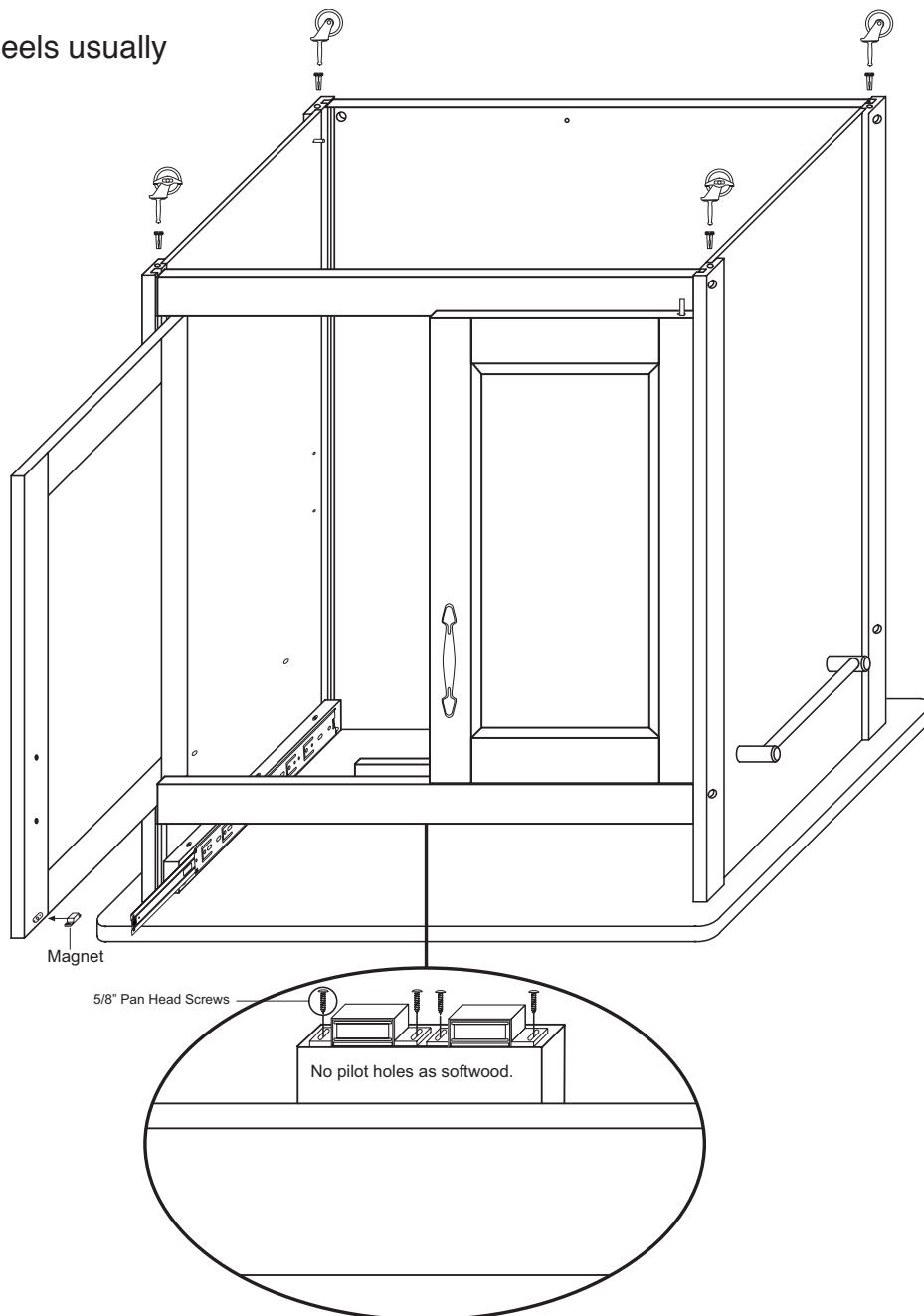




## Step 11

- A. Stick magnet to magnet plate on the right door.
- B. With left door open, close the right door. The magnet should be positioned over the wooden block on the bottom of the top front brace. Hold the magnet in place with your thumb, and open the right door. The magnet will be in the correct position on the block.
- C. Secure magnet with the two pan head screws in the magnet packet. Center screws in the slot in the magnet . This will allow adjustment later, if needed.
- D. Repeat with left Door.
- E. Insert and tap caster sockets with a hammer until the teeth grab the wood. **DON'T POUND SOCKET FLAT OR CASTER SHAFT WILL NOT ENTER.**
- F. Insert casters and seat by pushing straight downward with the heel of your hand, or tap into place with a hammer. Don't be afraid to give them a good downward whack on the solid metal part of the caster!

Note: Locking wheels usually go on the front!

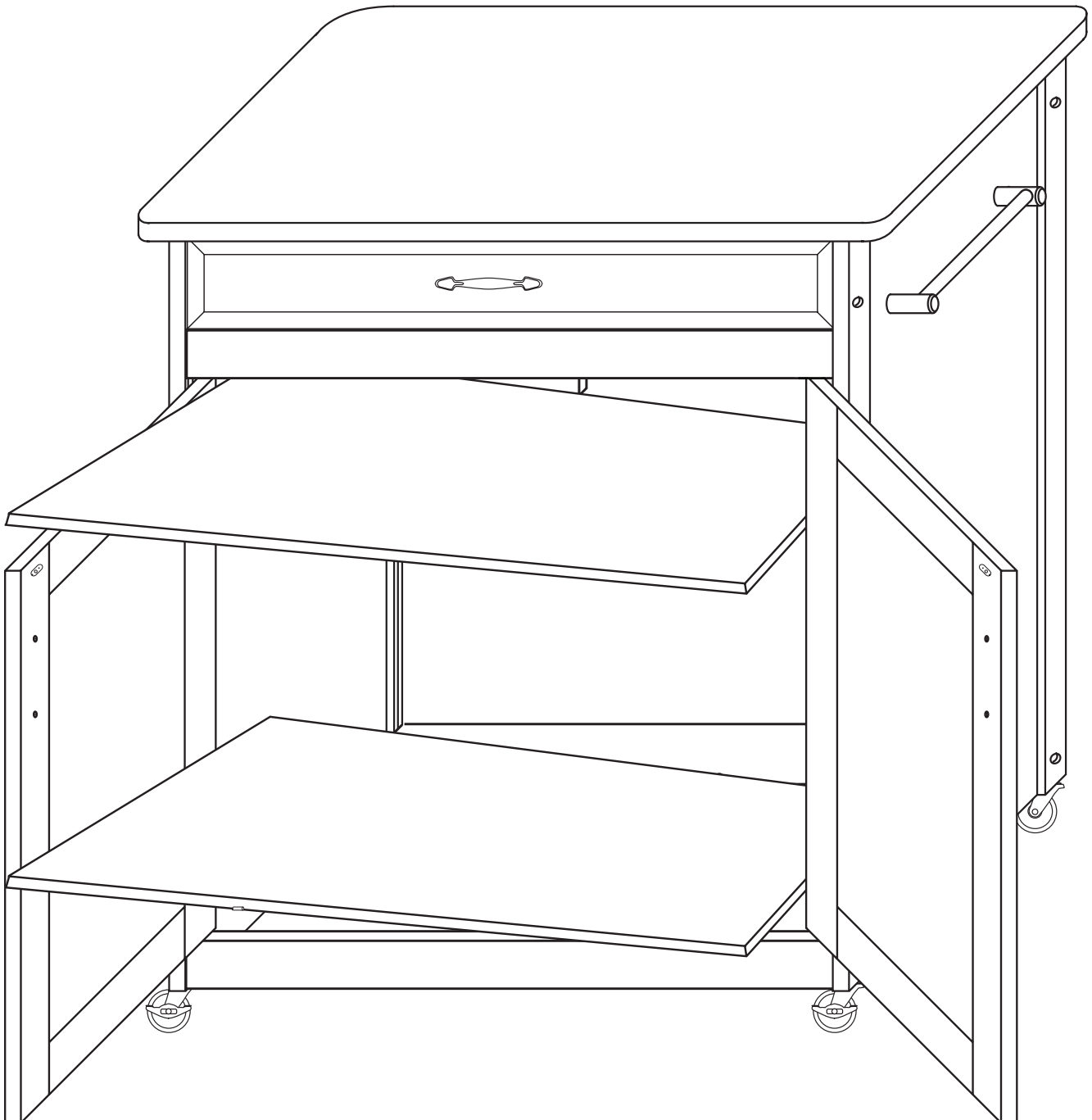
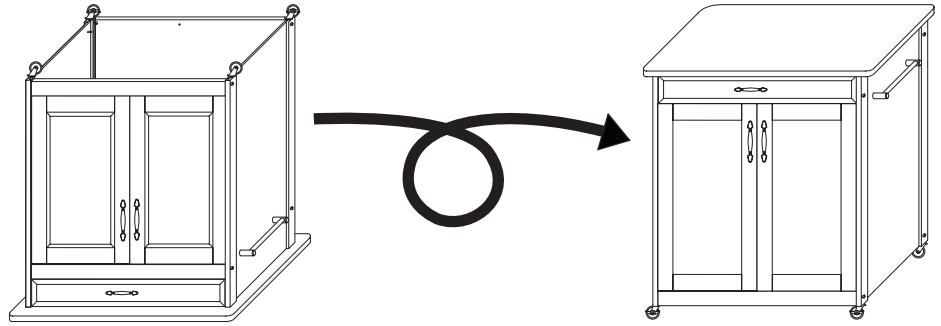


## Step 12

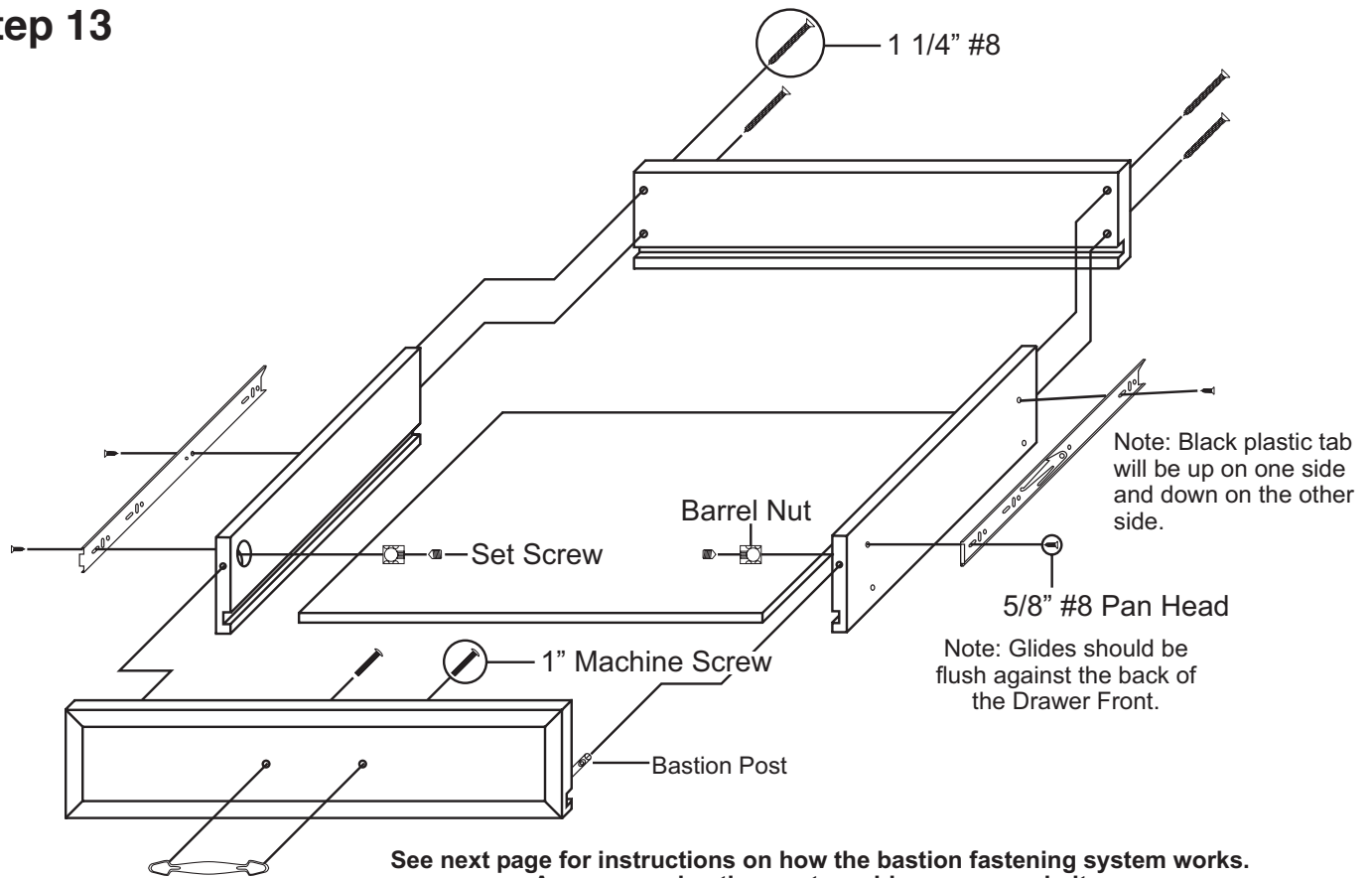
A. Upright the unit.

B. Insert the bottom shelf (no edge banding) by tilting sideways and dropping it down onto the back bottom pins. Shelf will fall into place when the doors are closed.

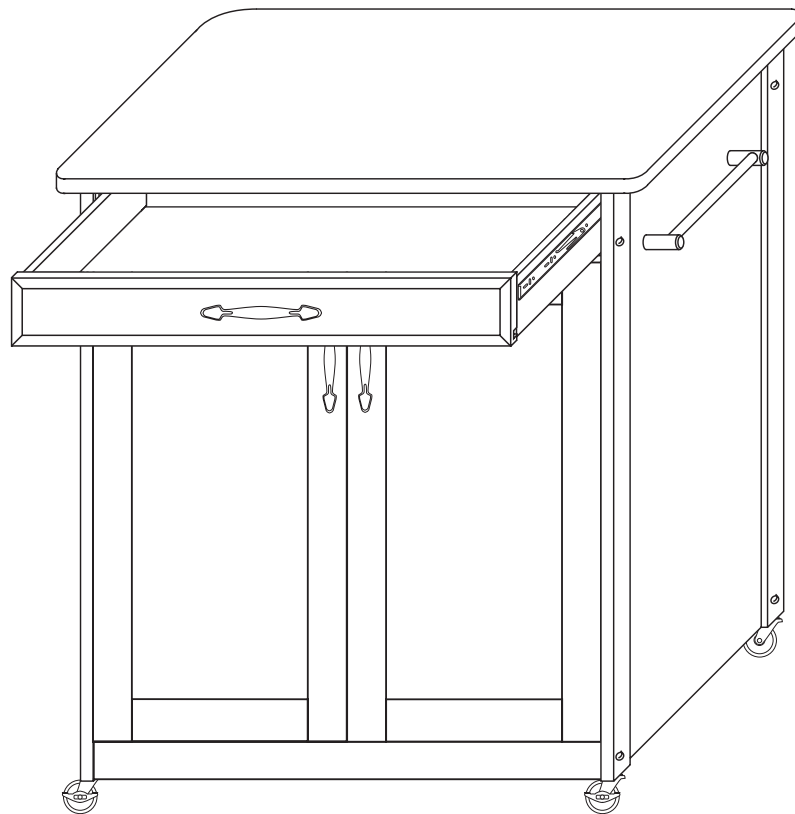
C. Insert middle shelf by tilting sideways and dropping it down onto the pins. The Middle Shelf Pins have 2 adjustments.



## Step 13



Note: Align/insert drawer glides into the cabinet glides and push firmly in. If drawer seems to stop before completely closing give it a good shove to seat!  
Retighten all cabinet machine screws/nuts and tap in wooden disks.



# TIPS ON HOW THE BASTION FASTENING SYSTEM WORKS

1. The Bastion fastening system consists of a steel post (threaded on one end with a hole through the shaft on the other end); a Barrel Nut (cylindrical barrel-shaped with threaded open end & holes through the sides); and a Set Screw (Phillips slot on one end, pointed on the other)

2. To attach Posts: A) Dip threads of Post in vegetable oil. B) Align threaded end of Post with hole in wood, tap on slotted end with hard hammer until threads enter, then tighten down using a flat head screw driver or the provided allen wrench (See the Illus. Bas. 3 for alternate seating methods). **DO NOT TRY TO HAMMER THE POST ALL THE WAY IN AS IT WILL STRIP THE POST HOLE.** C) When solid shaft of Post hits wood, back out approximately 1/2 turn until the hole in the posts is properly aligned as per step by step directions. For example: the holes in the posts on the inside of the drawer front will be parallel with the long length of the drawer front when properly seated.

3. A) Place a Barrel Nut into the nut access hole, so that the threads in the nut face out. The small notches on either side of the nut opening, indicate the location of the holes through the sides of the nut. B) Insert the posts through the end of the braces (or drawer sides); through the holes in the sides of the nut. When properly aligned, you will see the hole in the post inside the barrel nut. Post hole should be slightly off-center toward the wood.

4. Insert the Set Screw into the threaded end of the nut and tighten down. The tip of the Set Screw will seek the center of the hole in the Post as it is tightened down, forcing the Nut toward the main shaft of the Post. This is what tightens the wooden parts together. Set screws should thread easily – **DON'T CROSS THREAD!** If Set Screw doesn't thread easily, check position of the hole in Post.

5. If the wooden parts are not tight against each other, the Post needs to be screwed a half turn at a time until wood joints are tight.

Illustration Bas. 1

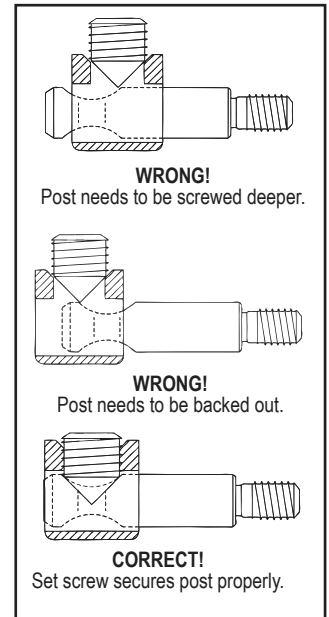
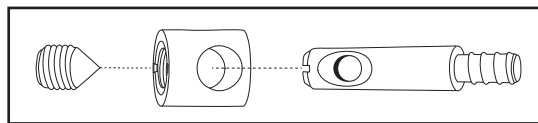
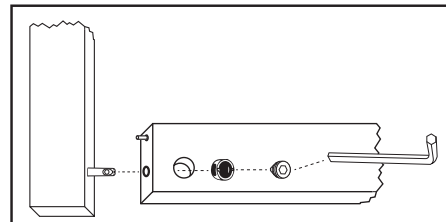


Illustration Bas. 2



Step 2



Allen Wrench Provided

Step 1

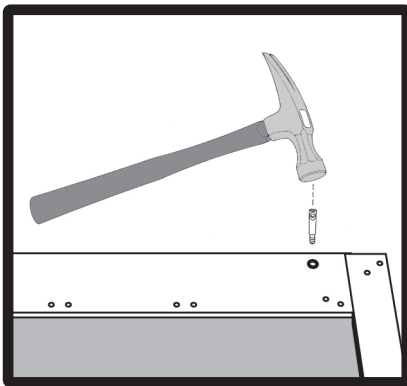
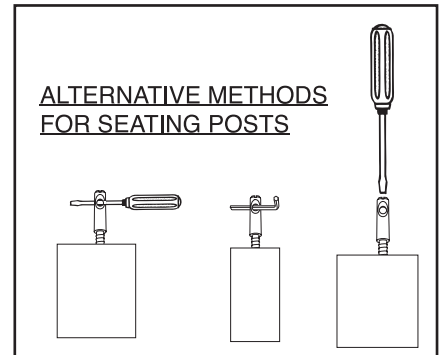


Illustration Bas. 3



See video on our website!

If you have any questions regarding assembly or missing or damage parts, call our customer support number:

607-652-7321 or 888-732-7321.

Customer Support Hours are 8am-5pm Mon. - Fri. Eastern Time zone.



For continued beauty and long life of your Catskill Craftsmen cart, we recommend Catskill Craftsmen's Butcher Block Oil. Our Butcher Block Oil is available directly from Catskill Craftsmen's factory. For one eight ounce (8 fl. oz.) bottle, which is sufficient for two applications, simply send \$7.95 along with the completed coupon to the address below. Visit us online at [www.catskillcraftsmen.com](http://www.catskillcraftsmen.com) to browse our assortment of butcher block care products. Visa and Mastercard are accepted online.



Catskill Craftsmen, Inc.  
15 West End Ave.  
Stamford, NY 12167-1296



### BUTCHER BLOCK OIL COUPON

Please send me \_\_\_\_\_ # of bottle(s) of the Catskill Craftsmen Butcher Block Oil at \$7.95 per bottle. My check or money order is enclosed for a total of \$\_\_\_\_\_.

Item code: 63037

Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_

State \_\_\_\_\_ Zip \_\_\_\_\_

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